

FACTORY AUTOMATION

NUMERICAL CONTROL (CNC) M800V/M80V Series





Mitsubishi Electric Corporation operates across a wide range of sectors, from home appliances and building systems to railway solutions, factory automation equipment, and satellites and leverages the synergy created by these diverse sectors to address various challenges and provide optimal solutions worldwide.

We, the Mitsubishi Electric Group, will continue to evolve in "carbon neutrality" and a "circular economy" by promoting innovation in products and services and providing integrated solutions through our business activities, all in order to realize a vibrant and sustainable society.

Under "Changes for the Better" which reflects the Mitsubishi Electric Group's commitment to "always strive to achieve something better", Mitsubishi Electric FA will expand the value of its products and services in the FA system business by advancing the provision and expansion of integrated solutions under the slogan "Automating the World" for an even better tomorrow. Through automation technology, we aim to contribute to innovation not only in the manufacturing industry but also across society as a whole.

We stand as your partner in shaping a smarter, more efficient, and more sustainable future.



**SUSTAINABLE
DEVELOPMENT
GOALS**

The Mitsubishi Electric Group is actively solving social issues, such as decarbonization and labor shortages, by providing production sites with energy-saving equipment and solutions that utilize automation systems, thereby helping towards a sustainable society.

INITIATIVES THAT CONTRIBUTE TO ADDRESSING SOCIAL ISSUES

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The Mitsubishi Electric Group will pursue value creation by addressing social challenges and will contribute to achieving the 17 goals of the SDGs*1 through all corporate activities.

Environmental Initiatives

The Mitsubishi Electric Group has set forth Environmental Sustainability Vision 2050 to clarify the company's stance on addressing long-term environmental issues and creating new value for a sustainable future toward 2050.

The new vision identifies environmental protection as a top corporate priority and stipulates increased initiatives toward this end. It defines Mitsubishi Electric's future course toward 2050 for implementing key initiatives in the form of the Environmental Declaration and Three Environmental Action Guidelines.

Environmental Sustainability Vision 2050

Environmental Declaration



Protect the air, land, and water with our hearts and technologies to sustain a better future for all.

To solve various factors that lead to environment issues, the Mitsubishi Electric Group shall unite the wishes of each and every person, and strive to create new value for a sustainable future.

Three Environmental Action Guidelines

1

Apply diverse technologies in wide-ranging business areas to solve environmental issues

2

Challenge to develop business innovations for future generations

3

Publicize and share new values and lifestyles

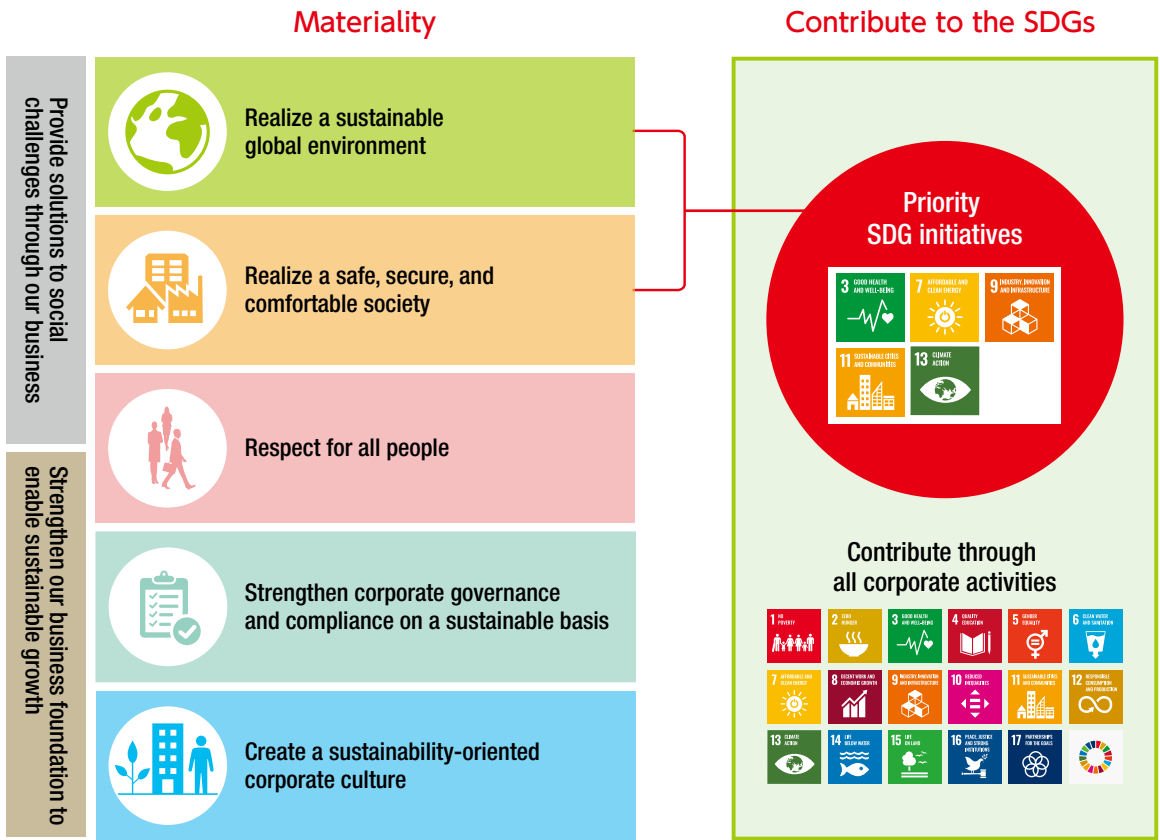
Key Activities

Climate Change Measures
Resource Circulation
Live in Harmony with Nature

Long-term Activities
Innovation
Nurturing Human Resources

Understanding Needs
Co-create and Disseminate New Values
Live in Harmony with the Region

The Mitsubishi Electric Group's Materiality



*1. Sustainable Development Goals adopted by the United Nations as goals to achieve by 2030.

The Difference in your Machining

with MITSUBISHI ELECTRIC CNC



Towards a CNC that can create more Differences

By staying close to our customers, we gain a deep understanding of their commitment to manufacturing and their unique "Difference", including their identity.

We will continuously integrate our refined automation technology, extensive experience with machine tools, and comprehensive technical capabilities as a general electrical equipment manufacturer.

This integration aims to enhance and strengthen our customers' "Difference".

We remain committed to promoting a sustainable society by addressing various social issues through our customers' manufacturing operations.



M800V/M80V Series
COMPUTERIZED NUMERICAL CONTROLLERS

The Evolution in Smart Manufacturing

Seven years after its development, the M800/M80 Series ushers in a new dimension.

A variety of innovative control functions help machine various ‘things’ at high speed and with high accuracy.

The industry's first*1 built-in wireless LAN, which reduces wiring and operators' movement, high-definition 3D machining simulation, which minimizes trial cutting, and advanced user-friendly and intuitive operations streamline overall manufacturing processes and create ‘time’ as never before envisioned.

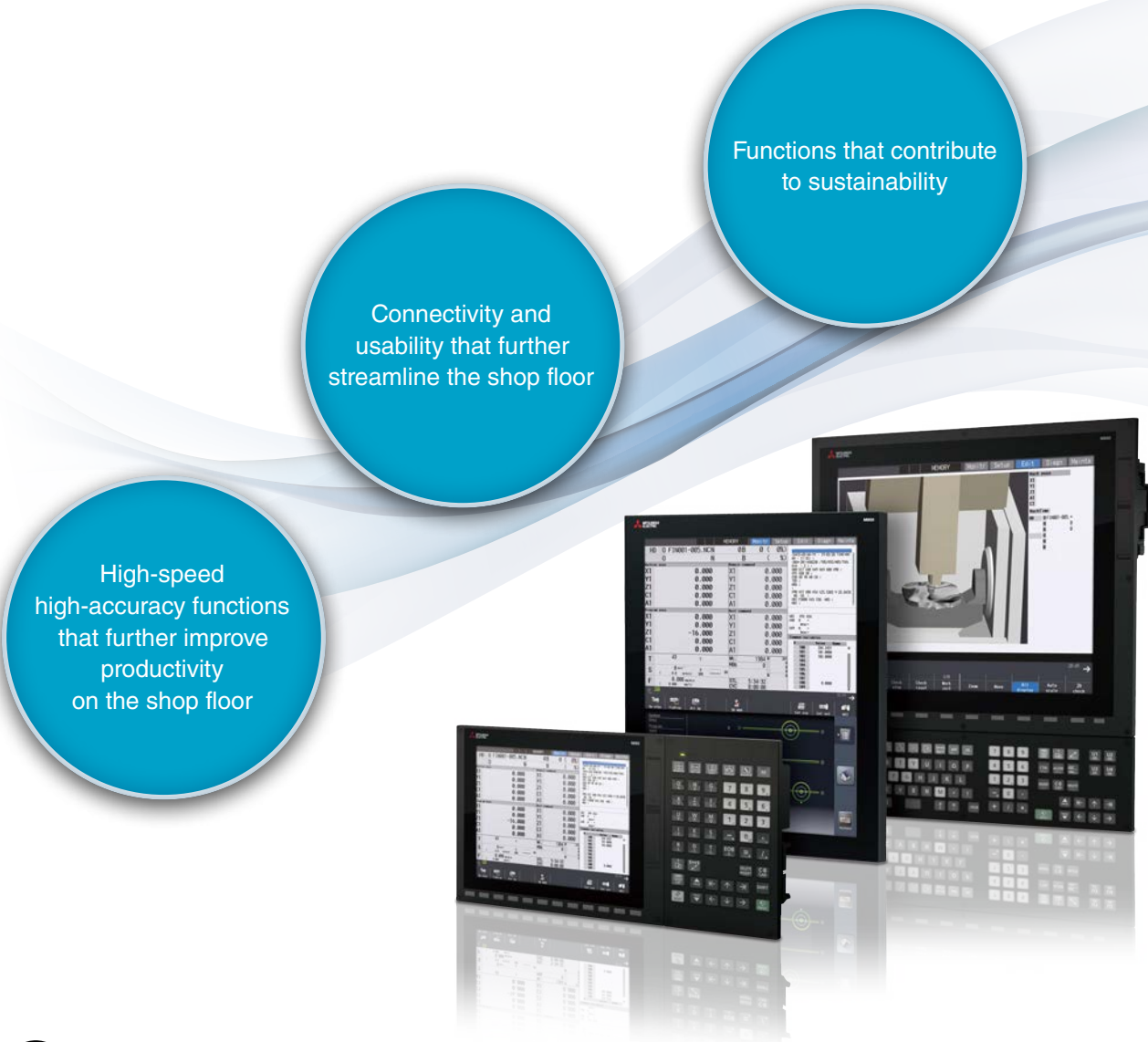
Our new CNC, keeping abreast of manufacturers’ needs and the advancement of the times, efficiently optimizes manufacturing from the perspective of ‘things’ and ‘time’.

Introducing the all new M800V/M80V Series.

View the introduction video here. ▶



*1. As of August 2021. According to research by Mitsubishi Electric Corporation.



OVERVIEW

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FEATURES OF THE M800V/M80V SERIES

The M800V/M80V Series makes an effective difference in each phase of the engineering chain.

Mechanical and electrical design

- Differentiation of machines through customization
- Easier PLC programming
- Expanded control area (sheet metal laser cutting machines, special mechanisms, etc.)

Image input interface

Image input expansion Camera connection

▶ See P.15

MELSEC development tool (GX Works2)

PLC on-board: Circuit monitor screen

GX Works2 project file

Read Write

▶ See P.15

Laser processing control

▶ See P.10

Multi-part system control for machining center

▶ See P.15

Setup

- Enhanced usability
- Efficient programming and parameter adjustment
- High-definition simulation to reduce faulty machining and scrap

Multi-touch gestures

▶ See P.8

On-board Servo Tuning

Frequency Response Measurement is Possible Using NC Only

▶ See P.16

Optimum program conversion

Program Conversion Screen

▶ See P.16

3D machining simulation

▶ See P.16, 19

Machining

- Enhanced machining quality
- New function to reduce cycle time and extend tool life

Spline interpolation 2 improvement

Function OFF Function ON

No mark

▶ See P.17

OMR-CC (Optimum machine response-contour control)

Improved cutting in arcs and free-form surfaces

▶ See P.17

Tool cutting point control

Compensation

▶ See P.17

Vibration Cutting Control

Chip breaking

▶ See P.10

Production maintenance

- Support for automation and traceability
- More features and improvements for operation monitoring and remote monitoring applications
- Support for security measures

Two-dimensional barcode (QR code) engraving cycle

▶ See P.18

NC MachiningAID

From manual to fully automated

▶ See P.10

Built-in remote service gateway unit functionality

M800V/M80V Series

Remote 4 server

▶ See P.9

Security feature for Windows display

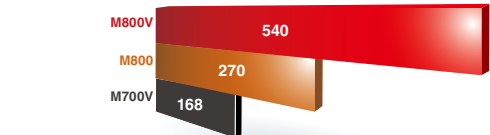
Security software

Authorized applications

▶ See P.18

BASIC PERFORMANCE IMPROVEMENTS

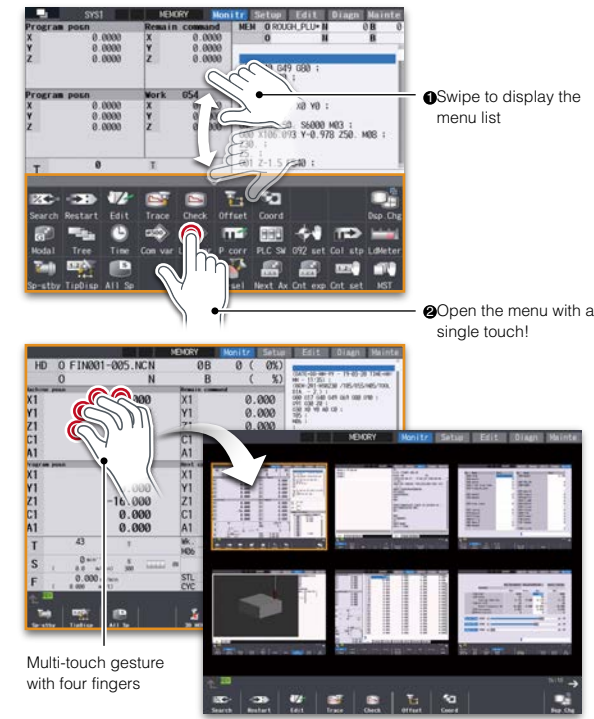
Increased fine segment processing capability further reduces cycle time



* The above is the maximum value.
The maximum value differs depending on the function.

With improved hardware optimized for CNC, the dedicated CPU significantly improves fine segment processing capability.
High machining program processing capability translates to a shorter cycle time.

Multi-touch function provides superior usability



Usability of the M800/M80 Series has further evolved! Multi-touch gestures enable smarter operations, such as:
• Drag/flick the menu upward to open the menu list
• Use grab operation with four or more points to open the list of recently selected screens.

View the introduction video here. ▶



Increased number of control axes

Machining center system (M system)

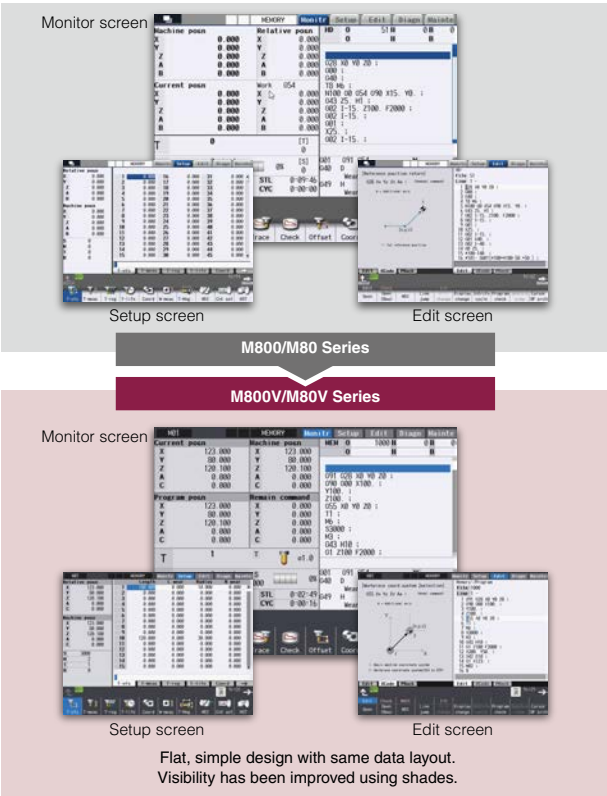
	M800VS M800VW	M80V (TypeA)	M80V (TypeB)
Max. number of axes	32	12 ▶ 16	9
Number of spindles	6	4	2

Lathe system (L system)

	M800VS M800VW	M80V (TypeA)	M80V (TypeB)
Max. number of axes	32	13	9
Number of spindles	8	6	4

The number of some control axes has been increased from the conventional M800/M80 Series, allowing control of more complex mechanisms.

Screen design that ensures visibility

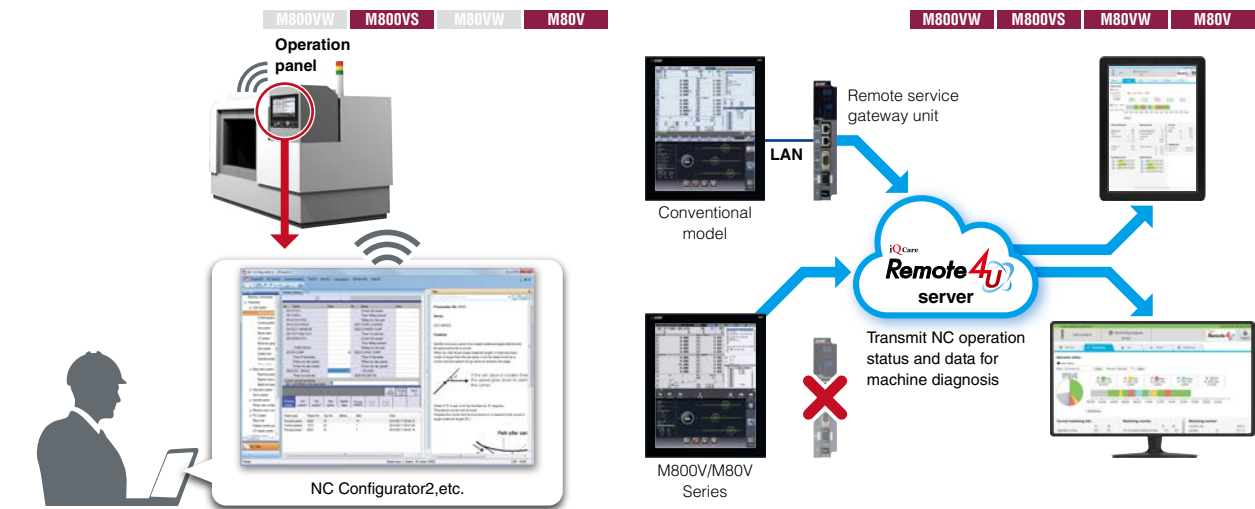


Screen design and colors are optimized for readability considering information content. Better visibility leads to increased work efficiency.

EVOLUTION OF THE CONTROL UNIT AND DISPLAY UNIT

Built-in wireless LAN increases work efficiency

A gateway unit functionality for remote service is built into the NC



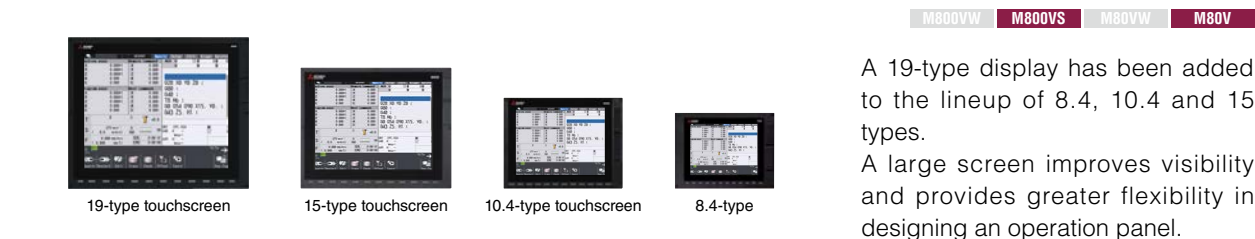
Our industry-first*1 NC control unit with built-in wireless LAN frees operation from the constraints of time and space. It can be connected to software tools on a PC to exchange data using wireless communication.

*1. As of August 2021. According to research by Mitsubishi Electric Corporation.
*2. The available legal wireless frequency bands and channels vary from country to country due to varying regulations governing use of radio waves. Ensure that the country code that matches the country of operation is configured before using the wireless LAN functionality.

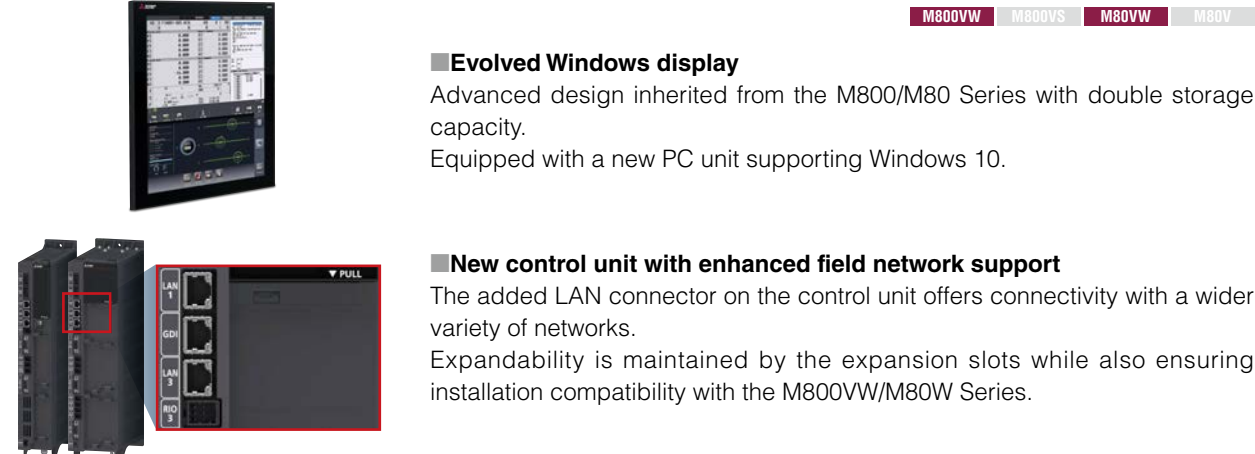
The functionality of a remote service gateway unit required for remote service iQ Care Remote4U is built into the NC control unit*1, leading to less wiring and easier remote diagnostics.

*1. For regular data retrieval, different interval applies to the built-in capability (Remote gateway unit, one second; built-in capability in NC control unit, 30 seconds). If the data needs to be retrieved at a one-second interval, use the remote gateway unit like the earlier models.

Addition of a 19-inch display to the lineup of display-integrated control units (M800VS/M80V Series)

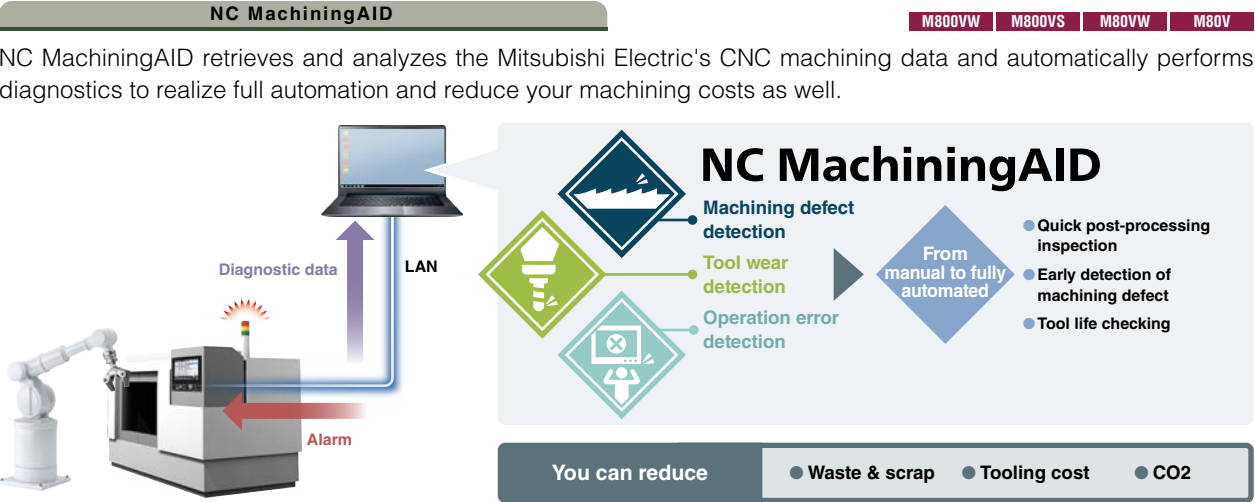


Evolution of the control unit and display unit (M800VW/M80VW Series)



EXPANSION AND EVOLUTION OF CONTROL FUNCTIONS

AI Diagnostic Tool for CNC Machining

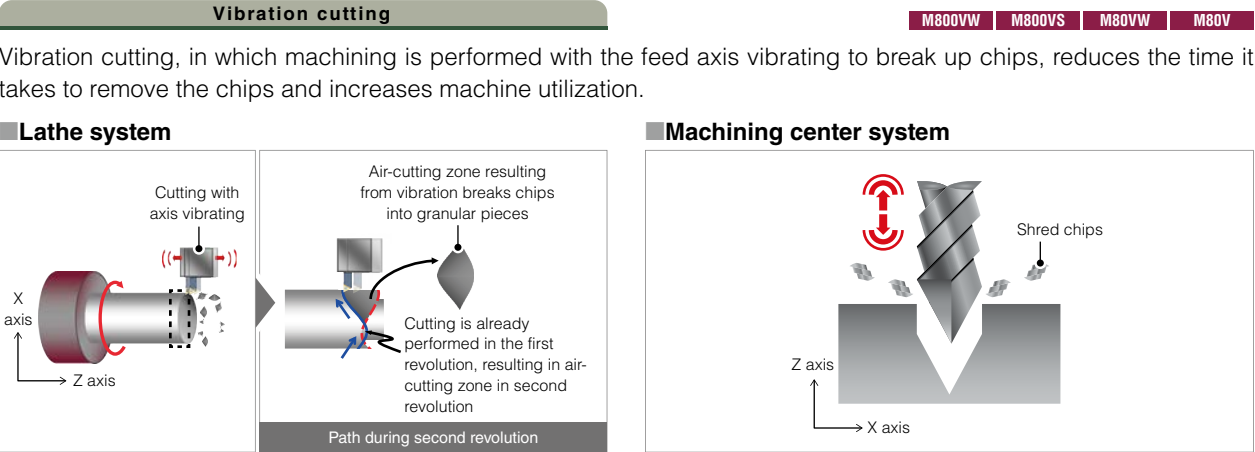


Sheet metal laser cutting machines can also be controlled

Laser processing control		M800VW	M800VS	M80VW	M80V
No	Laser processing functionality	Description			
1	Laser oscillator control	The NC outputs to the laser oscillator the processing conditions (laser power value, etc.) it creates for each interpolation cycle when the M code for laser ON is enabled. The NC device controls the digital I/O of the laser oscillator.			
2	Selection of laser processing conditions	Laser processing conditions are set in a dedicated screen (each condition can be selected using an M code). (The selection of conditions appropriate to the processing situation leads to high-quality processing).			
3	DR (dross reduction) control	Laser processing conditions are automatically adjusted according to the processing speed (The effect of heating at acute corners is reduced, minimizing dross and increasing processing accuracy).			
4	F-CUT (flycutting) control	The timing of turning on/off the beam is controlled by checking the feedback position obtained from the motor-side encoder against the programmed position. Laser head retraction can be easily commanded during height control.			
5	Height control	The height from the workpiece surface is held constant based on the height sensor (Copying the workpiece, leading to high-quality processing). Supports cylindrical interpolation, beam ON/OFF can be switched without stopping the rotary axis.			
6	Power calibration control	Laser power is adjusted based on the laser power measured from the laser head (Actual laser power is made consistent with the programmed value, contributing to oscillator protection).			
7	Multi-part machining	Multiple parts of the same shape can be machined with a single G-code command. (Reduces programming time and improves productivity).			

* The laser oscillator must be prepared by the customer.

Vibration cutting shortens the time required to remove chips and improve machine utilization



CNC LINEUP

High
performance

M800VW



Premium CNC provides expandability and flexibility

- Separated type with the control unit separate from the display
- A Windows-based display is included in the lineup, providing excellent expandability
- Four expansion slots are provided as a standard specification, and further expansion is realized by an optional card slot

M800VS



High-grade CNC well suited to high-speed high-accuracy machining and multi-axis multi-part system control

- Panel-in type with an integrated control unit and display
- Multi-CPU architecture allows for high performance and high functional graphics
- A non-Windows-based display provides easy operability

M80VW



Standard CNC with expandability and flexibility

- Separated type with the control unit separate from the display
- A Windows-based display is included in the lineup, providing excellent expandability
- Packaged type for easy selection of machine type
- Two expansion slots are provided as a standard specification, and further expansion is realized by an optional card slot

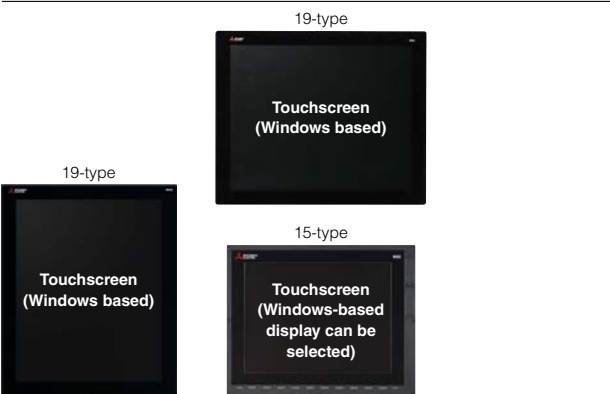
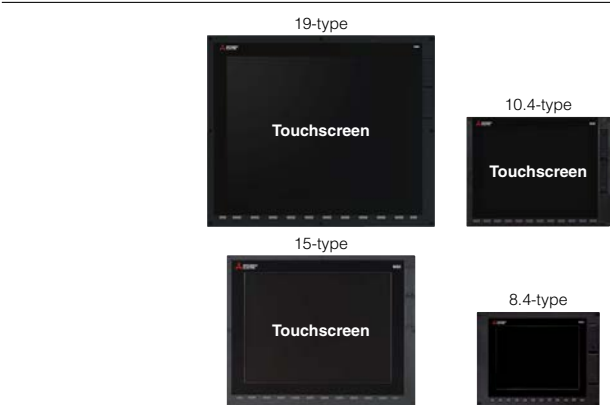
M80V



Standard CNC provides high productivity and easy operability

- Panel-in type, with an integrated control unit and display
- Pre-packaged (TypeA/TypeB) for easier selection
- A non-Windows-based display provides easy operability

Display unit size



Main specifications

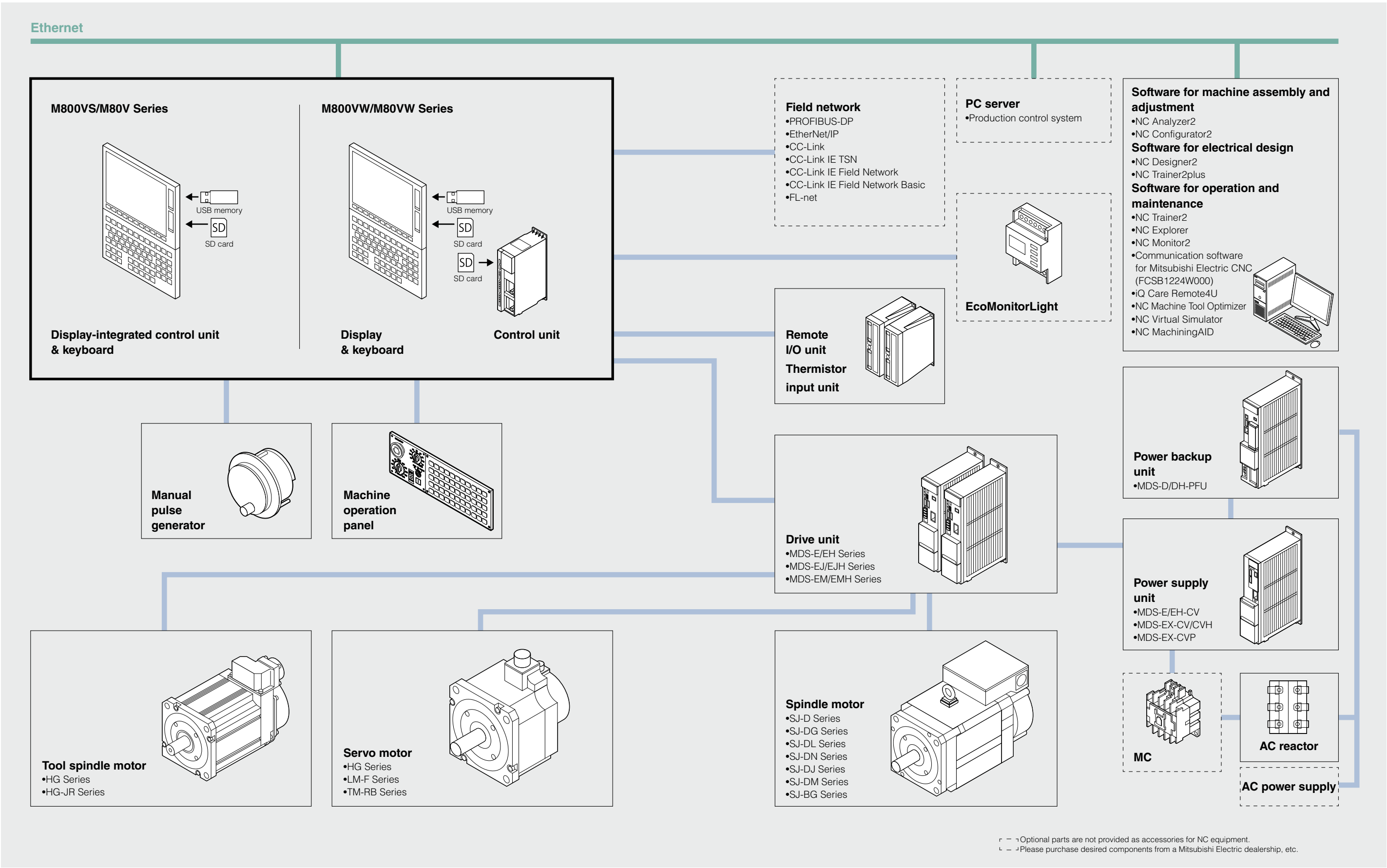
	Lathe system	Machining center system
Max. number of axes (NC axes + spindles + PLC axes)	Standard: 16	Optional: 32
Max. number of spindles	8	6
Max. number of part systems (main+sub)	Standard: 4 Optional: 8	2
Fine segment processing capability [kilo-blocks/min]	168	540

	Lathe system	Machining center system
Max. number of axes (NC axes + spindles + PLC axes)	Standard: 16	Optional: 32
Max. number of spindles	8	6
Max. number of part systems (main+sub)	Standard: 4 Optional: 8	2
Fine segment processing capability [kilo-blocks/min]	168	540

	Lathe system	Machining center system
Max. number of axes (NC axes + spindles + PLC axes)	13	11
Max. number of spindles	6	4
Max. number of part systems (main+sub)	4	2
Fine segment processing capability [kilo-blocks/min]	101	202

	Lathe system	Machining center system
Max. number of axes (NC axes + spindles + PLC axes)	TypeA: 13 TypeB: 9	TypeA: 16 TypeB: 9
Max. number of spindles	TypeA: 6 TypeB: 4	TypeA: 4 TypeB: 2
Max. number of part systems (main+sub)	TypeA: 4 TypeB: 2	TypeA: 4 TypeB: 2
Fine segment processing capability [kilo-blocks/min]	TypeA: 101 TypeB: --	TypeA: 202 TypeB: 67.5

SYSTEM CONFIGURATIONS



Optional parts are not provided as accessories for NC equipment.
Please purchase desired components from a Mitsubishi Electric dealership, etc.

INTRODUCTION OF FUNCTIONS

Mechanical and electrical design

Setup

Machining

Production maintenance

“Image input interface” enables flexible customization of NC screens and applications to differentiate machine tools, creating added value.

Image input interface

M800VW M800VS M80VW M80V

By displaying applications that are installed in an industrial PC and camera images stored inside the machine, the NC screen provides added value to machine tools. Applications in an industrial PC can be operated from the NC screen.

Image input expansion

Industrial PC

Camera connection

Camera

HDMI signal

View the introduction video here.

“Direct robot control” enables the NC to directly control a robot, allowing more flexible machine design including workpiece transportation.

Direct robot control

M800VW M800VS M80VW M80V

Guidance on the dedicated screen and special G codes allow easy programming and operation without requiring knowledge of robot language. For example, you can run an NC program that coordinates the loading/unloading of workpieces by the robot with the machining of workpieces by the machine tool.

Handle operation is also available

View the introduction video here.

ST language is supported in addition to ladder language. This allows PLC programs to be created and edited efficiently using the syntax resembling that of conventional programming languages.

MELSEC development tool (GX Works2)

M800VW M800VS M80VW M80V

Unlike ladder language, ST language allows flexible text-based programming and compact operation processing. The use of function blocks (FB) also makes PLC programming more flexible. Monitoring function blocks using PLC on-board*1 makes development easier and more efficient.

PLC on-board: Ladder monitor screen

• Function blocks (FB) can be monitored*1

• Labels can be monitored

GX Works2 project file

Read

Write

External media (SD card/USB memory)

Display unit*1

*1. Available on M800VW/M80VW Series only

View the introduction video here.

By achieving to control up to four part systems for machining centers, supporting large machining tools that require multi-part system control.

Multi-part system control for machining center

M800VW M800VS M80VW M80V

For machining tools that are compatible with “gigacasting” manufacturing, where EV bodies and battery frames are machined in single-piece, machining with multiple machining heads on the machining center, and combined machining of gantry-type and horizontal machining are required. The above machining control is achieved by supporting up to four part system control.

Two-head four-axis machining tool

Three-head gantry-type and horizontal machining tool

Mechanical and electrical design

Setup

Machining

Production maintenance

Servo Tuning can now be done using only the NC. By eliminating the need for PCs, it contributes to reducing the burden during machine setup and maintenance while enhancing security.

On-board Servo Tuning

M800VW M800VS M80VW M80V

Without bringing a PC equipped with dedicated tools to the site, it is possible to measure the characteristics of the servo control system and adjust the parameters. It demonstrates its true value especially in confidential sites where bringing PCs is restricted or prohibited.

Before

Ethernet

NC Analyzer2

It was necessary to bring a computer in and measure with NC Analyzer2.

After

Adjustable only by NC

Sophisticated simulations help to shorten work period and reduce material losses.

3D Machining simulation

M800VW M800VS M80VW M80V

Machine interference and machining quality can be checked before actual machining, preventing collision and faulty machining, which leads to a shorter overall work period. High-definition simulations, which make even the streaks by cutters visible, allows the machining results to be checked on the NC screen.

Top view of workpiece

Machine interference is highlighted in color to be spotted easily.

Streaks by ball end milling cutters

View the introduction video here.

By converting the machining program within the allowable tolerance range settings (such as combining or excluding), it contributes to shortening the cycle time and improving surface quality.

Optimum program conversion

M800VW M800VS M80VW M80V

When converting a machining program that includes instructions for two rotary axes within the allowable tolerance range settings, micro blocks are combined, which is expected to reduce surface scratches caused by minor movements and reduce deceleration due to rotary axis switching.

Program Conversion Screen

Set exchange conditions

After setting the conditions, press the execute conversion menu

“Rotation center error measurement” can be used to instantly set the error compensation amount for rotation center error of the machine.

Rotation center error measurement

M800VW M800VS M80VW M80V

This function allows rotation center errors to be measured using the reference sphere and touch probe. It also allows compensation values to be applied effortlessly from the screen. The measurement result can be reflected in the rotary axis configuration parameters. The machine configurations that support the function now includes not only table-tilt type but also combined type in the M800V/M80V Series.

Apply the measurement result

Mechanical and electrical design

Setup

Machining

Production maintenance

“Spline interpolation 2” delivers high-quality fine surfaces by making adjacent machining paths globally smooth.

Spline interpolation 2

M800VW M800VS M80VW M80V

This function solves the problem of uneven (marked) surfaces resulting from the variance of programmed points that occur when a machining program is generated by a CAM tool, improving machining quality.

Variance reduction control OFF

Variance reduction control ON

Surface map

Surface map

No mark from machining

High quality with less variance with adjacent paths

View the introduction video here.

“Tool cutting point control” enables optimum machining without modifying the machining program even when the tool shape changes.

Tool cutting point control

M800VW M800VS M80VW M80V

In five-axis machining, it was necessary to modify the machining program as tool wear occurs to keep the cutting point constant. Now tool wear is automatically compensated for by simply setting the tool length and tool shape (tool radius, corner radius).

Example of tool wear

The cutting point shifts

Tool cutting point control

Automatically compensated without setting

View the introduction video here.

“OMR-CC (Optimum machine response-contour control)” efficiently reduces cycle time while maintaining machining accuracy.

OMR-CC (Optimum machine response-contour control)

M800VW M800VS M80VW M80V

Cycle time is reduced without compromising accuracy by outputting movement commands considering position error resulting from servo response delay.

The red circle indicates areas where OMR-CC is particularly effective.

OMR-FF (Conventional control)

OMR-CC (New control technology)

Cycle time

Path error^{*1}

Arc passing speed^{*1}

34m22s

9.7um

2447mm/min

11%▼

15%▼

41%▲

30m21s

8.2um

3465mm/min

*1. R10mm F4000 arc command

View the introduction video here.

“Cutting load control” automatically controls cutting load, leading to longer tool life and shorter cycle time.

Cutting load control

M800VW M800VS M80VW M80V

Feedrate is automatically adjusted so that the actual load rate matches the predefined target load rate during machining. The parameters appropriate for the tool and workpiece can be selected from eight parameter groups.

Extending tool life

Reducing time

Speed DOWN

Speed UP

Target load

High load

Target load

Target load

FB speed (mm/min)

Cutting load (%)

Time

Speed DOWN

Speed UP

Reduction in rough cutting time of an evaluation workpiece

Cutting load control OFF

Cutting load control ON

38m27s

14.4%▼

32m55s

* R10mm F4000 circular interpolation

Evaluation workpiece (image)

View the introduction video here.

Mechanical and electrical design

Setup

Machining

Production maintenance

A QR Code engraved directly on a workpiece allows automatic selection of programs and tools and helps to implement traceability easily.

Two-dimensional barcode (QR code) engraving cycle

M800VW M800VS M80VW M80V

A program for engraving a QR code can be created easily using a fixed cycle.
A QR Code engraved on a workpiece helps automation of high-mix low-volume production and traceability of workpieces.

1 Order and production management data are engraved on the workpiece.

2 Product traceability is implemented by reading the engraved QR Code.

3 The QR Code helps automate the selection of machining programs and tools according to orders.

G136[<Machining date> <Workpiece no.> <Any string>]

Machining result (simulation)

The NC engraves an internally generated QR Code.

View the introduction video here.

“Security feature for Windows display” effectively protects the NC from virus and other threats using the whitelist technique.

Security feature for Windows display

M800VW M800VS M80VW M80V

Virus attacks can be blocked by preventing software not whitelisted (unauthorized) for the NC from being run. It addresses security needs posed by the growth of IoT.

List of authorized applications

StandardScreen.exe

notepad.exe

Unauthorized application

XXXX.exe

Not whitelisted - Not executable

Display unit (Windows display)

View the introduction video here.

Remote service “iQ Care Remote4U” has evolved. Remote diagnostics through a cloud server help to reduce machine downtime.

iQ Care Remote4U

Machine downtime is reduced by automatic email notifications sent upon occurrence of an alarm and alarm diagnostics, in addition to the built-in remote service gateway unit functionality in the NC control unit (see P.9).

* Connection with Mitsubishi Electric CNC M700(V)/M70(V) Series is also supported

Alarm screen

Alarm Diagnosis screen

Click on alarm date

Data before and after alarm can be displayed

Displays a list of data for a selected time

Email notification condition list screen

Displays a list of notification conditions that are currently set

Notification conditions:

Device

Common variable

Emergency stop

Machining completion

Detect condition

Email address

Message

Email notification condition edit screen

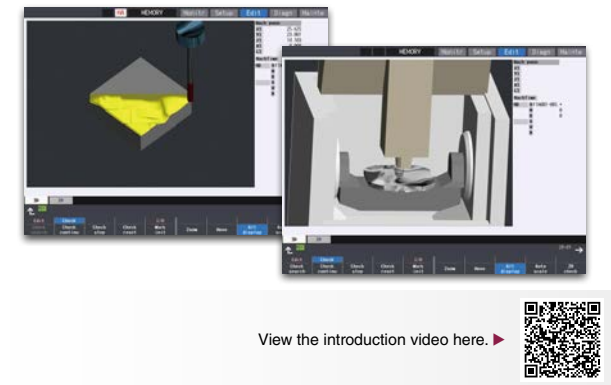
CONTRIBUTION TO SUSTAINABILITY



“3D machining simulation” contributes to reducing waste.

M800VW M800VS M80VW M80V

Machine interference and machining quality can be checked before machining, to reduce the number of workpieces that are discarded due to trial cutting and defective machining.



View the introduction video here. ▶



“Power consumption calculation” enables visualization of power consumption.

M800VW M800VS M80VW M80V

Visualization of machine power consumption enables users to see which process has higher power consumption, contributing to power savings in factories.



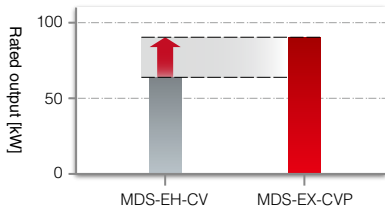
PWM converter MDS-EX-CVP Series

M800VW M800VS M80VW M80V

PWM converter MDS-EX-CP Series controls the boost and stabilization of DC link voltage, for increased output and shorter acceleration and deceleration times in the below combination. Reduced supply current harmonics and improved power factor help to lower power supply equipment capacity.

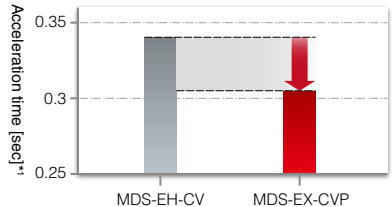
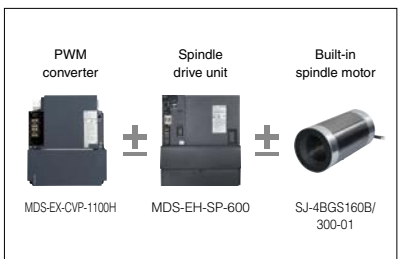
Comparison of rated output

Approx. 28% UP



Comparison of acceleration time (0→30,000 r/min)

Approx. 9% DOWN



*1. Varies with inertia

HARDWARE

Control unit		Machine operation panel	
M800VW/M80VW Series (Separated type)	M800VS/M80VS Series (Integrated type)	FCU8-KB921 FCU8-KB923 Standard specification A	Key switch: 55 points, LED: 55 points Mitsubishi Electric standard key layout
Separated from display	Integrated on back of display	FCU8-KB925 FCU8-KB926 Standard specification B	Key switch: 55 points, LED: 55 points Custom specification key layout
M800VW : 90×180×380 (W×D×H) M80VW : 60×180×380 (W×D×H)		FCU8-KB931 Standard specification A	Rotary switch (Spindle override, cutting override)
		FCU8-KB941 Standard specification B	Selective switch (memory protection) Emergency stop button

Display	Keyboard	M800VW Series	M800VS Series	M80VW Series	M80V Series
19-type touchscreen	—	365 440 Windows based	—	365 440 Windows based	—
19-type, horizontal touchscreen	—	440 365 Windows based	—	440 365 Windows based	—
19-type touchscreen	FCU8-KB091 Clear key Full keyboard	—	475 400 120	—	475 400 120
15-type touchscreen	FCU8-KB083 Clear key Full keyboard	400 320 140 Windows based display can be selected	400 320 140	400 320 140 Windows based display can be selected	400 320 140
10.4-type touchscreen	FCU8-KB047 Clear key Full keyboard	—	290 220 160	—	290 220 160
10.4-type touchscreen	FCU8-KB041 Clear key ONG (XZF) layout for L system FCU8-KB046 Clear key ONG (XYZ) layout	—	290 140 220	—	290 140 220
10.4-type touchscreen	FCU8-KB048 Clear key ABC layout	—	290 230 220	—	290 230 220
8.4-type	FCU8-KB026 Clear key ONG (XYZ) layout FCU8-KB028 Clear key ONG (XZF) layout for L system	—	—	—	260 140 200
8.4-type	FCU8-KB029 Clear key ONG layout	—	—	—	260 200 140

SPECIFICATIONS

M: Machining center system L: Lathe system / ○ Standard △ Optional □ Selection

Class	M800VW				M80VW		M800VS				M80V			
	M		L		M	L	M		L		M		L	
	M850	M830	M850	M830	—	—	M850	M830	M850	M830	TypeA	TypeB	TypeA	TypeB
Max. number of axes (NC axes + Spindles + PLC axes)	○16 △32	○16 △32	○16 △32	○16 △32	11	13	○16 △32	○16 △32	○16 △32	○16 △32	16	9	13	9
Max. number of NC axes (in total for all the part systems)	○16	○16	○16 △32	○16 △32	9	10	○16	○16	○16 △32	○16 △32	9	5	10	7
Max. number of spindles	6	6	8	8	4	6	6	6	8	8	4	2	6	4
Max. number of PLC axes	8	8	8	8	6	6	8	8	8	8	6	6	6	6
Max. number of PLC indexing axes	8	8	8	8	4	4	8	8	8	8	4	4	4	4
Number of simultaneous contouring control axes	8	4	8	4	4	4	8	4	8	4	4	4	4	4
Max. number of NC axes in a part system	○8 △12 △16	○8 △12 △16	○8 △12 △16	○8 △12 △16	8	8	○8 △12 △16	○8 △12 △16	○8 △12 △16	○8 △12 △16	8	5	8	5
Axis name extension*1	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Max. number of part systems (main + sub)	○2	○2	○4 △8	○4 △8	○2	○4	○2	○2	○4 △8	○4 △8	○4	○2	○4	○2
Max. number of main part systems	○2 △3*2	○2 △3*2	○4 △8	○4 △8	○2	○2	○2 △3*2	○2 △3*2	○4 △8	○4 △8	○4	○1	○3	○2
Max. number of sub part systems	○2	○2	○4 △8	○4 △8	—	○2	○2	○2	○4 △8	○4 △8	○2	○1	○2	○1
Control unit-side High-speed program server mode	△	△	△	△	○	○	—	—	—	—	—	—	—	—
Display unit-side High-speed program server mode	△	△	△	△	○	○	△	△	△	△	○	○	○	○
Data increment														
Least command increment	○0.1μm △1nm	○0.1μm △1nm	○0.1μm △1nm	○0.1μm △1nm	○0.1μm	○0.1μm	○0.1μm △1nm	○0.1μm △1nm	○0.1μm △1nm	○0.1μm △1nm	○0.1μm	○0.1μm	○0.1μm	○0.1μm
Least control increment	○1nm	○1nm	○1nm	○1nm	○1nm	○1nm	○1nm	○1nm	○1nm	○1nm	○1nm	○1nm	○1nm	○1nm
Linear interpolation	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Circular interpolation (Center/Radius designation)	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Helical interpolation	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Spiral/Conical interpolation	△	△	—	—	○	—	△	△	—	—	○	—	—	—
Cylindrical interpolation	△	△	△	△	○	○	△	△	△	△	○	○	○	○
Polar coordinate interpolation	△	△	△	△	—	○	△	△	△	△	—	—	○	○
Milling interpolation	—	—	△	△	—	○	—	—	△	△	—	—	○	○
Hypothetical axis interpolation	△	△	—	—	—	—	△	△	—	—	—	—	—	—
Involute interpolation	△	△	—	—	○	—	△	△	—	—	○	—	—	—
Exponential interpolation	△	△	△	△	—	—	△	△	△	△	—	—	—	—
Spline interpolation (G05.1Q2/G61.2)	△	△	—	—	○	—	△	△	—	—	○	—	—	—
NURBS interpolation	△	△	—	—	—	—	△	△	—	—	—	—	—	—
3-dimensional circular interpolation	△	△	—	—	○	—	△	△	—	—	○	—	—	—
Spline interpolation 2 (G61.4)	△	△	—	—	○	—	△	△	—	—	○	—	—	—
High-Speed Synchronous Tapping (OMR-DD)	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Memory capacity (number of programs stored)														
500KB [1280m] (1000 programs)	○	○	○	○	○	○	○	○	○	○	○	○	○	○
1000KB [2560m] (1000 programs)	△	△	△	△	—	—	△	△	△	△	—	—	—	—
2000KB [5120m] (1000 programs)	△	△	△	△	—	—	△	△	△	△	—	—	—	—
Extended Memory (NC memory 2)														
2000KB [5120m] (1000 programs)	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Multi-part system simultaneous program editing	○	○	○	○	—	○	○	○	○	○	—	—	○	○
Special program editing display for synchronization between part systems	△	△	△	△	○	○	△	△	△	△	○	—	○	○
Finish shape view programming	△	△	△	△	○	○	△	△	△	△	○	○	○	○
Remote desktop connection	—	—	—	—	—	—	△	△	△	△	○	○	○	○
VNC server	—	—	—	—	—	—	△	△	△	△	○	○	○	○
Image input interface*3	—	—	—	—	—	—	□	□	□	□	□	□	□	□
Spindle-mode servo motor control	△	△	△	△	○	○	△	△	△	△	○	○	○	○
Spindle-mode rotary axis control	△	△	—	—	○	—	△	△	—	—	○	—	—	—
Turret gear change control	—	—	△	△	—	○	—	△	△	—	—	○	○	○
Spindle position control (Spindle/C axis control)	○	○	○	○	○	○	○	○	○	○	○	○	○	○
C axis control during Spindle synchronization	△	△	△	△	—	○	△	△	△	△	—	—	○	○
Spindle synchronization I	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Spindle synchronization II	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Guide bushing spindle synchronization	—	—	△	△	—	○	—	—	△	△	—	—	○	—
Spindle superimposition control	—	—	△	△	—	○	—	—	△	△	—	—	○	—
Multiple spindle synchronization set control	—	—	○	○	—	○	—	—	○	○	—	—	○	○
Number of tool offset sets	○200 △400/999	○200 △400/999	○128 △400/999	○128 △400/999	○400	○256	○200 △400/999	○200 △400/999	○128 △400/999	○128 △400/999	○400	○400	○256	○99
Graphic check	○	○	○	○	○	○	○	○	○	○	○	○	○	○
3D solid program check	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Graphic check rotary axis drawing	—	—	△	△	—	○	—	—	△	△	—	—	○	○
3D machining simulation	△	△	—	—	—	—	—	—	—	—	—	—	—	—
Variable command														
600 sets	—	—	—	—	—	—	—	—	—	—	—	—	—	○
700 sets	○	○	○	○	○	○	○	○	○	○	○	○	○	—
8000 sets	△	△	△	△	○	○	△	△	△	△	○	—	○	—
(600 + 100 × number of part systems) sets	○	○	○	○	○	○	○	○	○	○	○	—	○	—
(7900 + 100 × number of part systems) sets	△	△	△	△	○	○	△	△	△	△	○	—	○	—
Two-dimensional barcode engraving cycle	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Vibration cutting control*4	□	□	□	□	□	□	□	□	□	□	□	□	□	□
Rapid traverse block overlap	△	△	△	△	○	○	△	△	△	△	○	○	○	○
High-speed machining mode I (G05P1) maximum [kBPM]	△33.7	△33.7	△33.7	△33.7	○33.7	○33.7	△33.7	△33.7	△33.7	△33.7	○33.7	○16.8	○33.7	—
High-speed machining mode II (G05P2) maximum [kBPM]	△168	△168	△168	△168	○101	○101	△168	△168	△168	△168	○101	○101	○67.5	—
High-accuracy control (G61.1/G08)	△	△	△	△	○	○	△	△	△	△	○	○	○	○
Multi-part system simultaneous high-accuracy control*5	△	△	△	△	○	—	△	△	△	△	○	—	—	—
SSS control	△	△	△	△	○	○	△	△	△	△	○	○	○	○
Tolerance control	△	△	△	△	○	○	△	△	△	△	○	○	○	○
High-speed high-accuracy control I (G05.1Q1) maximum [kBPM]	△67.5	△67.5	△67.5	△67.5	○33.7	○33.7	△67.5	△67.5	△67.5	△67.5	○33.7	○33.7	○33.7	—
High-speed high-accuracy control II (G05P10000) maximum [kBPM]	△168	△168	△168	△168	○101	○101	△168	△168	△168	△168	○101	○101	○67.5	—
High-speed high-accuracy control III (G05P20000) maximum [kBPM]	△540	△540	—	—	○202	—	△540	△540	—	—	○202	—	—	—
Smooth fairing	△	△	—	—	○	—	△	△	—	—	○	—	—	—

Class	M800VW				M80VW		M800VS				M80V			
	M		L		M	L	M		L		M		L	
	M850	M830	M850	M830	—	—	M850	M830	M850	M830	TypeA	TypeB	TypeA	TypeB
Interactive cycle insertion	△	△	△	△	○	○	△	△	△	△	○	○	○	○
Simple programming (NAVI MILL/LATHE)	△	△	△	△	○	○	△	△	△	△	○	○	○	○
G code guidance	○	○	○	○	○	○	○	○	○	○	○	○	○	○
DXF data input	△	△	△	△	○	○	△	△	△	△	○	—	○	—
Process Analysis	○	○	○	○	○	○	—	—	—	—	○	○	○	○
Spatial Error Compensation	△	△	—	—	○	—	△	△	—	—	○	—	—	—
OMR II (Backlash with filter)	△	△	△	△	○	○	△	△	△	△	○	○	○	○
OMR III (Continuous variable backlash)	—	—	—	—	—	—	—	—	—	—	—	—	—	—
OMR-FF	△	△	△	△	○	○	△	△	△	△	○	○	○	○
OMR-CC (Optimum Machine Response-Contour Control)	△	△	△	△	○	○	△	△	△	△	○	○	○	○
Rotation center error measurement	△	△	—	—	○	—	△	△	—	—	○	—	—	—
Number of tool life management sets	○200 △400/999	○200 △400/999	○128 △400/999	○128 △400/999	○200	○256	○200 △400/999	○200 △400/999	○128 △400/999	○128 △400/999	○200	○200	○256	○99
Direct robot control	□	□	□	□	□	□	□	□	□	□	□	□	□	□
Cutting load control	△	△	—	—	○	—	△	△	—	—	○	—	—	—
Chatter Suppression	—	—	△	△	—	○	—	—	△	△	—	—	○	—
Interference Check III	△	△	△	△	○	○	△	△	△	△	○	○	○	○
Data protection by user's level	△	△	△	△	○	○	△	△	△	△	○	○	○	○
Machine group-based alarm stop	△	△	△	△	○	○	△	△	△	△	○	○	○	○
On-board Servo Tuning	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Email notification to operator	△	△	△	△	○	○	△	△	△	△	○	○	○	○
NC MachiningAID	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Security feature for Windows display	△	△	△	△	—	—	—	—	—	—	—	—	—	—
Safety observation	△	△	△	△	△	○	△	△	△	△	○	○	○	○
Smart Safety observation														
Safety-related I/O observation	△	△	△	△	○	○	△	△	△	△	□*6	□*6	□*6	□*6
Emergency stop observation	△	△	△	△	○	○	△	△	△	△	□*6	□*6	□*6	□*6
SLS (Safely-Limited Speed)	△	△	△	△	○	○	△	△	△	△	□*6	□*6	□*6	□*6
SLP (Safely-Limited Position)	△	△	△	△	○	○	△	△	△	△	□*6	□*6	□*6	□*6
SOS (Safe Operating Stop)	△	△	△	△	○	○	△	△	△	△	□*6	□*6	□*6	□*6
SSM (Safe Speed Monitor)	△	△	△	△	○	○	△	△	△	△	□*6	□*6	□*6	□*6
SBC/GBT (Safe Brake Control/Safe Brake Test)	△	△	△	△	○	○	△	△	△	△	□*6	□*6	□*6	□*6
SCA (Safe Cam)	△	△	△	△	○	○	△	△	△	△	□*6	□*6	□*6	□*6
SS1/SS2 (Safe Stop)	△	△	△	△	○	○	△	△	△	△	□*6	□*6	□*6	□*6
STO (Safe Torque Off)	△	△	△	△	○	○	△	△	△	△	□*6	□*6	□*6	□*6
Function block (FB)	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Label programming	○	○	○	○	○	○	○	○	○	○	○	○	○	○
ST language	○	○	○	○	○	○	○	○	○	○	○	○	○	○
MELSEC development tool (GX Developer)	○	○	○	○	○	○	○	○	○	○	○	○	○	○
MELSEC development tool (GX Works2)	○	○	○	○	○	○	○	○	○	○	○	○	○	○
GOT connection														
GOT connection (Ethernet connection)	○	○	○	○	○	○	○	○	○	○	○	○	○	○
GOT connection (CC-Link connection)	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Tool handle feed & interruption	△	△	—	—	—	—	△	△	—	—	—	—	—	—
Tool center point control (G43.4/G43.5)	△	△*7	—	—	○*7	—	△	△*7	—	—	○*7	—	—	—
Tool cutting point control (G43.8/G43.9)	△	—	—	—	—	—	△	—	—	—	—	—	—	—
Inclined surface machining command	△	△	△	△	○	○	△	△	△	△	○	—	○	—
Simple inclined surface machining command*6	—	—	△	△	—	○	—	—	△	△	—	—	○	○
3-dimensional tool radius compensation (Tool's vertical-direction compensation)	△	△	△*9	△*9	—	—	△	△	△*9	△*9	—	—	—	—
Workpiece installation error compensation	△	—	△*9	—	—	—	△	—	△*9	—	—	—	—	—
3-dimensional manual feed	△	△	△	△	○	○	△	△	△	△	○	—	○	—
Real-time tuning 1 (speed gain)	△	△	△	△	○	○	△	△	△	△	○	—	○	—
Real-time tuning 2 (rapid traverse time constant)	△	△	△	△	○	○	△	△	△	△	○	—	○	—
Constant torque control	△	△	△	△	○	○	△	△	△	△	○	○	○	○
CC-Link (Master/Local)	□	□	□	□	□	□	□	□	□	□	□	□	□	□
PROFIBUS-DP (Master)	□	□	□	□	□	□	□	□	□	□	□	□	□	□
CC-Link IE Field (Master/Local)	□	□	□	□	□	□	□	□	□	□	□	□	□	□
EtherNet/IP	□	□	□	□	□	□	□	□	□	□	□	□	□	□
FL-net	□	□	□	□	□	□	□	□	□	□	□	□	□	□
CC-Link IE Field Basic	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Customization (NC Designer2)*10	△	△	△	△	○	○	△	△	△	△	○	○	○	○
APLC release*10	△	△	△	△	○	○	△	△	△	△	○	○	○	○
Custom API library	○	○	○	○	○	○	○	○	○	○	○	○	○	○
MES interface library	△	△	△	△	○	○	△	△	△	△	○	○	○	○
SLMP Server	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Numerical Control (CNC) communication software FC5B1224W000*10	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Motion control release: Coordinate transformation	△	—	—	—	—	—	△	—	—	—	—	—	—	—
Power consumption computation	○	○	○	○	○	○	○	○	○	○	○	○	○	○
EcoMonitorLight connection	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Laser processing control*11	□	□	—	—	□	—	□	□	—	—	□	□	—	—
Wireless LAN*12	—	—	—	—	—	—	○	○	○	○	○	○	○	○

DRIVE SYSTEM

•Drive units



**High-performance Servo/Spindle Drive Units
MDS-E/EH Series**

- The servo control-dedicated core processor realizes improved control speed, leading to enhanced basic performance. When combined with a higher resolution motor sensor and enhanced high-speed optical communication, this drive contributes to high-speed, high-accuracy control.
- The motor power connector is equipped with an anti-misinsertion mechanism. This helps to eliminate connection errors.
- Improved diagnostic and preventive maintenance features
- Safe Torque Off (STO) and Safe Brake Control (SBC) are also incorporated as additional safety features.



**Multi-hybrid Drive Units
MDS-EM/EMH Series**

- Multi-hybrid drive units are capable of driving a maximum of three servo axes and one spindle. This contributes to downsizing machines and offers technical advantages.
- The motor power connector is equipped with an anti-misinsertion mechanism. This helps to eliminate connection errors.
- Safe Torque Off (STO) and Safe Brake Control (SBC) are also incorporated as additional safety features.
- The fan unit facilitates fan exchange.
- An MDS-EMH drive unit is available for 400V systems.



**All-in-one Compact Drive Units
MDS-EJ/EJH Series**

- Ultra-compact drive units with built-in power supply contribute to smaller control panel size.
- A 2-axis type has been added for further downsizing.
- The servo control-dedicated core processor realizes improved control speed, leading to improved basic performance. When combined with a higher resolution motor sensor and enhanced high-speed optical communication, this drive contributes to high-speed, high-accuracy control.
- Safe Torque Off (STO) and Safe Brake Control (SBC) are also incorporated as additional safety features.
- An MDS-EJH drive unit is available for 400V systems. (Note 1)



**Next-generation Converter
MDS-EX-CV/CVH Series**

- The latest power supply unit that has been downsized in some lineup compared to the conventional series.
- Instantaneous regeneration capability improved by the new regeneration method.
- Uses a fan unit, contributing to the simplification of fan replacement.

**PWM Converter
MDS-EX-CVP Series**

- Stabilizes DC voltage and, with the boosting function, reduces the output drop of the spindle motor, improving output at high speeds.
- Only 400V power supply units are available in the lineup.

•Spindle motors



**High-performance Spindle Motors
SJ-D Series**

- Motor energy loss has been significantly reduced by optimizing the magnetic circuit.
- High-speed bearings are incorporated as a standard feature, helping to achieve higher speed, lower vibration and improved durability.
- Range: 3.7 to 26 [kW]
- Maximum rotation speed: 8,000 to 12,000 [r/min]

**High-output, High-speed Spindle Motors
SJ-DG Series**

- The addition of S3 rating (%ED rating) has improved output and torque acceleration/deceleration characteristics.
- A balance adjustment ring added to the counter-load side allows for fine tuning.
- Range: S3 rating: 5.5 to 48 [kW]
- Maximum rotation speed: 10,000 to 12,000 [r/min]

**Low-inertia, High-speed Spindle Motors
SJ-DL Series**

- This series of spindle motors is dedicated for use in tapping machines that require faster drilling and tapping.
- The latest design technologies make it possible to attain lower vibration and greater rigidity even with lighter weight.
- Range: 0.75 to 7.5 [kW]
- Maximum rotation speed: 10,000 to 24,000 [r/min]

**Compact, Lightweight Spindle Motors
SJ-DJ Series**

- Spindle motors that are smaller and lighter than the SJ-D Series with the same output. This helps to further downsize machines.
- Range: 5.5 to 15 [kW]
- Maximum rotation speed: 8,000 to 12,000 [r/min]

**High-output High-torque IPM Spindle Motors
SJ-DM Series**

- The use of magnets allows for higher output and torque, leading to reduced cycle time.
- The SJ-DM Series can provide torque characteristics comparable to the former SJ-D Series of the next frame number.
- Maximum rotation speed: 12,000 [r/min]

•Servo motors



**Medium-inertia, High-accuracy, High-speed Motors
HG Series**

- Sensor resolution has been significantly improved. These servo motors, which boast smooth rotation and outstanding acceleration capabilities, are well-suited as feed axes of machine tools.
- Range: 0.2 to 11 [kW]
- Maximum rotation speed: 2,000 to 6,000 [r/min]
- Safety support sensors are included as standard specification. Three sensor resolutions (i.e., 1, 4 or 67 million pulses/rev) are available.
- These motors can also be used as a tool spindle motor.
- The small-sized connector allows horizontal cable connection to save space in machines. (Note 2)



**Linear Servo Motors
LM-F Series**

- These motors can be used in clean environments, since no ball screws are used, eliminating possible grease contamination.
- Elimination of transmission mechanisms, including backlash, enables smooth, quiet operation even at high speeds.
- Range: Maximum thrust: 900 to 18,000 [N·m]



**Direct-drive Servo Motors
TM-RB Series**

- High-torque, direct-drive motors combined with high-gain control provide quick acceleration and positioning, making rotation smoother.
- Suitable for rotary axes that drive tables or spindle heads
- Range: Maximum torque: 36 to 1,280 [N·m]



**Built-in Spindle Motors
SJ-BG Series**

- The electrical design has been optimized to increase the continuous rated torque per unit volume, contributing to downsizing spindle units.
- Options for mold and cooling jacket specifications are available.



**Tool Spindle Motors
HG-JR Series**

- Compact tool spindle motors are designed to have the small, high-output characteristics of servo motors yet offer high-speed rotation (8,000r/min). These motors contribute to downsizing spindle size, like rotary tool spindles.
- Range: 0.75 to 1.5 [kW]
- Maximum rotation speed: 8,000 [r/min]
- Small-sized connector allows horizontal cable connection to save space in machines. (Note 2)

(Note 1) For servo motors only
(Note 2) Options supported (Flange size 90SQ only)
* Use Mitsubishi Electric CNC's dedicated drive unit and motor.

SOFTWARE TOOLS

■ Process flow from machine design and development to operation and maintenance



● NC-related processes

Servo selection	Custom screen creation	Parameter creation	Training
NC Servo Selection	NC Designer2	NC Configurator2	NC Trainer2
	NC Compiler2	Servo/spindle adjustment	Operation and maintenance
	Debug	Machine adjustment	NC Explorer
	NC Trainer2 plus	NC Analyzer2	NC Monitor2
			NC Virtual Simulator*
			NC MachiningAID
			Operation monitoring and remote diagnostics
			NC Machine Tool Optimizer*
			iQ Care Remote 4U*

* Refer to P.18 or individual catalogs for details.

● Machine design

Use the following instructions to set machining parameters

Servo motor selection

Calculation results of spindle acceleration/deceleration times

Spindle acceleration/deceleration times are shown in a graph.

[NC Servo Selection]

Input machining parameters to determine the optimum servo motor. This function automatically calculates spindle acceleration/deceleration time and selects the optimum power supply module.

● Electrical circuitry design

Combine the parts to customize the screen without programming.

Customize buttons with original pictures.

NC Designer2

NC Designer2 provides a development environment where machine tool builders can customize screens easily. Two types of screen development methods are available: the interpreter method (programming without C++) for simple screen development and the compilation method with a complex controller (programming with C++).

[NC Designer2]

NC Designer2 provides a development environment where machine tool builders can customize screens easily. Two types of screen development methods are available: the interpreter method (programming without C++) for simple screen development and the compilation method with a complex controller (programming with C++).

NC Compiler2

NC Compiler2 is required when the compilation method is used.

[NC Compiler2]

NC Compiler2 is required when the compilation method is used.

Edit PLC program with the PLC development tool of NC Trainer2 plus.

Customize the screen using NC Designer2 and check its operation using NC Trainer2 plus.

NC Trainer2 plus

NC Trainer2 plus supports customization development. It helps to program and debug the ladder programming of the user PLC that is developed by machine tool builders and to check the operations of customized screens.

[NC Trainer2 Plus]

NC Trainer2 plus supports customization development. It helps to program and debug the ladder programming of the user PLC that is developed by machine tool builders and to check the operations of customized screens.

● Machine assembly and adjustment

Check and set up the parameters list using a computer.

Check the contents of the parameters in the help section.

NC Configurator2

NC parameters required for NC control or machine operation can be edited on a computer. It is also possible to create initial parameters simply by inputting the machine configuration.

[NC Configurator2]

NC parameters required for NC control or machine operation can be edited on a computer. It is also possible to create initial parameters simply by inputting the machine configuration.

For details on each software tool, refer to the software tools catalog (BNP-A1246).

● Machine assembly and adjustment

Adjusting with simple parameter settings

Servo parameters are adjusted automatically

Results are displayed in a bode diagram

[NC Analyzer2]

Servo parameters can be adjusted automatically by measuring and analyzing machine characteristics. Measurement and analysis can be performed by running a servo motor using the machining program for adjustment, or using the vibration signal. This function can sample various types of data.

● Operation and maintenance

Education

Operation check

Results

- Put skills obtained into practice
- Smooth start-up
- Quick setup/machining

[NC Trainer2]

This is an application for operating the CNC screen and machining programs on a computer without a CNC control unit or special display unit. It can also be used for learning CNC operations and checking machining programs. The machining programs created on NC Trainer2/ NC Trainer2 plus can be used in actual CNCs.

Machining data file

Drag and drop to transfer machining data files

NC Explorer

Ethernet

Machining data file

[NC Explorer]

CNC machining data can be managed using Windows Explorer when the computer is connected to multiple CNCs via Ethernet.

Monitor the status of multiple CNCs on one computer

NC Monitor2

Ethernet

[NC Monitor2]

Taking advantage of the connection with a factory network, CNC operation status can be monitored from remote locations. Several CNCs can be connected and monitored simultaneously.

Application development support

Example of application

- Data collection/monitoring
- Display/operation panel function
- Production control

Development language: VC++/VB

- Operation monitoring
- Program creation/edit
- CAD/CAM

Example of communication with CNC

- Start/stop the machining program
- Upload/download files
- Acquire coordinate values, alarm/diagnosis information
- Read/write NC data such as tools and variables
- Read/write device information

PC

Mitsubishi Electric CNC Communication Software (FCSB1224W000)

Windows OS

Ethernet

Mitsubishi Electric CNC

Mitsubishi Electric CNC

Mitsubishi Electric CNC

[Mitsubishi Electric CNC Communication Software (FCSB1224W000)]

This software provides a host of API functions. It facilitates the development of Windows applications that require connection and communication with Mitsubishi Electric CNC*. Its interface is common to all Mitsubishi Electric CNC models, for high development efficiency.

* Compatible with Mitsubishi Electric CNCs after M700/M70.

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WARRANTY

Please confirm the following product warranty details before using MITSUBISHI ELECTRIC CNC.

1. Warranty Period and Coverage

Should any fault or defect (hereafter called "failure") for which we are liable occur in this product during the warranty period, repair services shall be provided at no cost through the distributor from which the product was purchased or through a Mitsubishi Electric service provider. Note, however, that this does not apply if the customer was informed prior to purchasing the product that the product is not covered under warranty. Also note that we are not responsible for any on-site readjustment and/or trial run that may be required after a defective unit is replaced.

[Warranty Term]

The term of warranty for this product shall be twenty-four (24) months from the date of delivery of the product to the end user, provided the product purchased from Mitsubishi Electric or a distributor in Japan is installed in Japan (but in no event longer than thirty (30) months, including distribution time after shipment from Mitsubishi Electric or a distributor).

Note that, in the case where the product purchased from Mitsubishi Electric or a distributor in or outside Japan is exported and installed in any country other than where it was purchased, please refer to "2. Service in Overseas Countries" below.

[Limitations]

(1)The machine tool builder is requested to conduct an initial failure diagnosis, as a general rule. The diagnosis may also be carried out by Mitsubishi Electric or our service provider for a fee at the machine tool builder's request.

(2)This warranty applies only when the conditions, method, environment, etc., of use are in compliance with the terms, conditions and instructions that are set forth in the instruction manual, user's manual, and the caution label affixed to the product, etc.

(3)Even during the term of warranty, repair costs will be charged to the customer in the following cases:

(a) a failure caused by improper storage or handling, carelessness or negligence, etc., or a failure caused by a problem with the customer's hardware or software

(b) a failure caused by any alteration, etc., to the product made by the customer without Mitsubishi Electric's approval

(c) a failure which could have been avoided if the customer's equipment in which this product is incorporated had been equipped with a safety device required by applicable laws or has any function or structure considered indispensable in the light of industrial common sense

(d) a failure which could have been avoided if consumable parts designated in the instruction manual, etc. had been duly maintained and replaced

(e) any replacement of consumable parts (including the battery, relay and fuse)

(f) a failure caused by external factors such as inevitable accidents, including without limitation fire and abnormal fluctuation of voltage, and acts of God, including without limitation earthquakes, lightning, and natural disasters

(g) a failure which could not have been foreseen under technologies available at the time of shipment of this product from Mitsubishi Electric

(h) any other failures which are not attributable to Mitsubishi Electric or which the customer acknowledges are not attributable to Mitsubishi Electric

2. Service in Overseas Countries

If the customer installs a product purchased from Mitsubishi Electric in a machine or equipment and exports it to any country other than where it was purchased, the customer may sign a paid warranty contract with our local FA center.

This applies in the case where the product purchased from us in or outside Japan is exported and installed in any country other than where it was purchased.

For details please contact the distributor from which the product was purchased.

3. Exclusion of Responsibility for Compensation against Loss of Opportunity, Secondary Loss, etc.

Regardless of the gratis warranty term, Mitsubishi Electric shall not be liable for compensation for:

(1)Damage arising from any cause found not to

be the responsibility of Mitsubishi Electric.

(2)Lost opportunity or lost profit incurred by the user due to a failure of a Mitsubishi Electric product.

(3)Special damage or secondary damage, whether foreseeable or not, compensation for accidents, and compensation for damages to products other than Mitsubishi Electric products.

(4)Replacement by the user, maintenance of on-site equipment, start-up test run and other tasks.

4. Changes in Product Specifications

Specifications shown in our catalogs, manuals or technical documents are subject to change without notice.

5. Product Application

(1)For use of this product, applications should be those that will not result in a serious damage even if a failure or malfunction occurs in the product, and a backup or fail-safe function should operate on an external system when any failure or malfunction occurs to the product.

(2)Mitsubishi Electric CNC is designed and manufactured solely for applications to machine tools for industrial purposes. Do not use this product in applications other than those specified above, especially those which have substantial influence on public interest or which are expected to have significant influence on human lives or properties.

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Additionally, by leveraging synergies among FA technologies, manufacturing expertise, and digital innovations, we aim to streamline the construction of systems for data collection, accumulation, and analysis. This contributes to reducing manufacturing and quality losses.

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