

INVERTER FR-A800/F800

Safety Stop Function Instruction Manual

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Compliance with the EU Machinery Directive – Functional Safety

To achieve functional safety, any work on the product such as wiring and inspections must be performed according to the Instruction Manual by technicians who took a safety standard training.

Warning

- Any misuse of safety function could lead to personal injury or death, property damage, or economic loss. To ensure that the system complies fully with requirement of safety, make a system-level risk assessment. Mitsubishi Electric Corporation cannot assume responsibility for any system to comply with safety standards.
- To avoid an electric shock hazard, verify that the voltage on the bus capacitors has discharged before performing any work on the inverter. Measure the DC bus voltage between terminals P(+) and N(-) or at test points (refer to your inverter's Instruction Manual for locations and discharging time). The voltage must be zero.
- The safety stop function do not isolate electrically between the inverter and the motor. To avoid an electric shock hazard, disconnect/isolate power to the inverter and verify to ensure that the voltage is zero before performing any work on the motor (refer to your inverter's Instruction Manual for discharging time).

Caution

- The information of this manual is merely a guide for proper installation.
- Mitsubishi Electric Corporation cannot assume responsibility for the compliance or the noncompliance to any code, national, local, or otherwise for the proper installation of this equipment.
- A hazard of personal injury and/or equipment damage exists if codes are ignored during installation.

1 GENERAL DESCRIPTION

Features

The safety stop function of the Mitsubishi Electric FR-A800/F800 inverter can be used to prevent the inverter from supplying rotational energy to motors. (In this Instruction Manual, the STO (safe torque off) function specified in IEC 61800-5-2 is referred to as the safety stop function.)

Dual input terminals S1 and S2 can be used to cut off the gate-drive power to the IGBT.

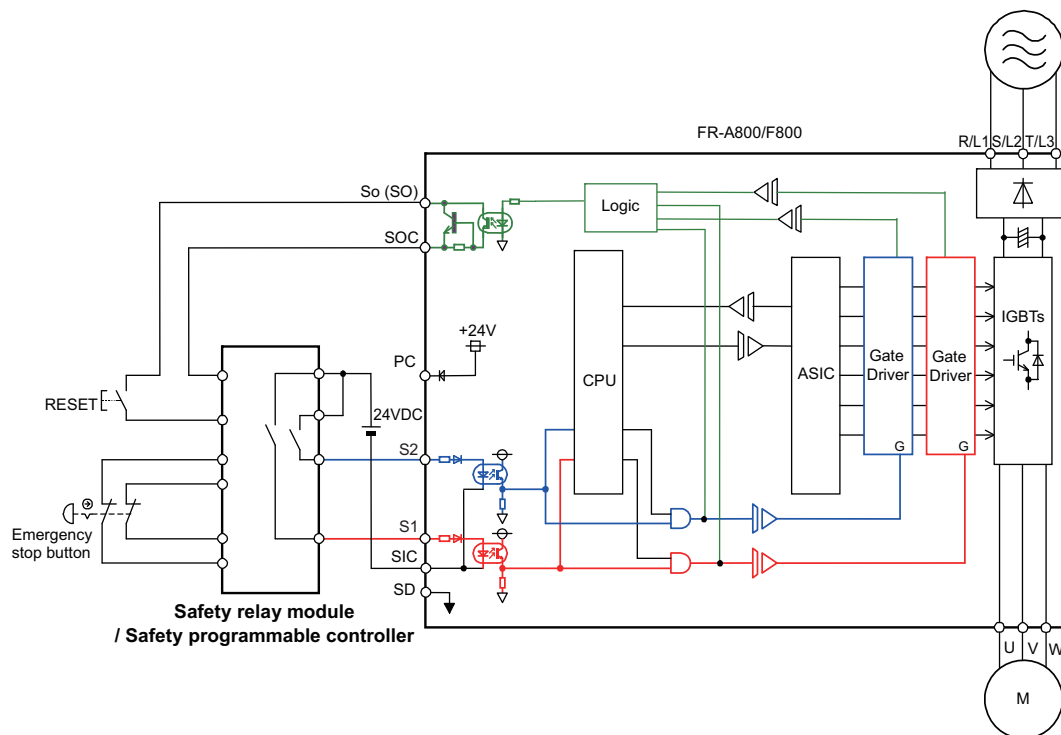


Figure 1 FR-A800/F800 safety stop function diagram

⚠ Warning

- Disconnecting the power to the gate driver by the safety stop function does not isolate electrically between the inverter and the motor. To avoid an electric shock hazard, disconnect power to the inverter and verify that the main circuit capacitor voltage is zero (across terminals P and N) before performing any work on the motor (refer to your inverter's Instruction Manual for discharging time).

◆ Safety stop function with SIL 3 certification

The Mitsubishi Electric FR-A800/F800 inverters now comply with safety integrity level 3 (SIL 3) of the IEC 61508:2010 functional safety standard.

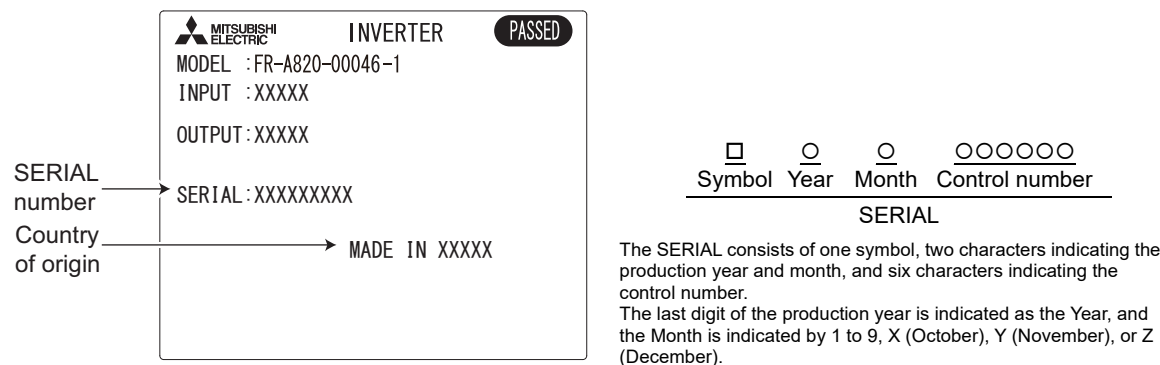
- Target models
Mitsubishi Electric FR-A800/F800 inverters
- Change of the compliance
The Mitsubishi Electric FR-A800/F800 inverters now comply with SIL 3.

Table 1 Compliance with SIL 3

	Before change	After change
Safety performance (Standards)	ISO13849-1:2008 Category 3/PLd IEC62061:2005 / IEC61800-5-2:2007 / IEC61508 SIL2 IEC61800-5-2:2007 Stop category 0	ISO13849-1:2015 Category 3/PLe IEC62061:2021 / IEC61800-5-2:2016 / IEC61508:2010 SIL3 IEC61800-5-2:2016 Stop category 0

- Schedule
Check the SERIAL number indicated on the inverter rating plate or package.
For the products manufactured in Japan, this change has been made sequentially from the June 2018 production.
For the products manufactured in China, this change has been made sequentially from the July 2018 production.

Figure 2 Rating plate example



- Third-party certification body
Safety Integrity Level (SIL) 3:
TÜV SÜD
Safety Integrity Level (SIL) 2:
TUV Rheinland as before, or TÜV SÜD alternatively.

Warning

- **The misuse of safety function leads to personal injury or death, property damage, or economic loss. To ensure that the system complies fully with requirement of safety, make a system-level risk assessment. Mitsubishi Electric Corporation cannot assume responsibility for any system to comply with safety standards.**

NOTE

- The safety stop function of the Mitsubishi Electric FR-A800-R2R, FR-A800-ELV and FR-A800M inverter meets the following standards and categories.
- Safety Integrity Level (SIL) 2
ISO13849-1:2015 Category 3/PLd
IEC62061:2021 / IEC61800-5-2:2016 / IEC61508:2010 SIL2
IEC61800-5-2:2016 Stop category 0

2 INSTALLATION AND WIRING

Caution

- The following information is merely a guide for proper installation.
Mitsubishi Electric Corporation cannot assume responsibility for the compliance or the noncompliance to any code, national, local, or otherwise for the proper installation of this equipment. A hazard of personal injury and/or equipment damage exists if codes are ignored during installation.
- Ensure the safety relay unit and the FR-A800/F800 inverter are mounted closely in an enclosure meeting IP54 and all interconnection wiring is short and protected against open and short circuit faults. Refer ISO/IEC13849-2.

Installation

The safety stop function of the Mitsubishi Electric FR-A800/F800 inverter should be used under the following conditions and environment.

Table 2 Conditions and environment for using the safety stop function

Item		Condition
Surrounding air temperature	LD, ND, HD*1	-10°C to +50°C (non-freezing)*2
	SLD	-10°C to +40°C (non-freezing)*2
Storage temperature		-20°C to +65°C*3
Ambient humidity		With circuit board coating (conforming to IEC 60721-3-3:1994 3C2/3S2): 95% RH or less (non-condensing), Without circuit board coating: 90% RH or less (non-condensing)
Vibration		5.9 m/s ² *4 or less at 10 to 55 Hz (directions of X, Y, Z axes)
Altitude		Maximum 2500 m *2*5
Atmosphere		Indoors (free from corrosive gas, flammable gas, oil mist, dust and dirt)
Overvoltage category		III or lower
Pollution degree		II or lower
Mounting		Wall mounting / vertical orientation

*1 The ND and HD ratings can be selected only for the FR-A800 inverter.

*2 Environment conditions for FR-A800M are different from Table 2. Refer to the following Table 3.

Table 3 Environment conditions for FR-A800M

Item		Condition
Surrounding air temperature	ND, SLD	-10°C to +40°C *6 (non-freezing)
Altitude		Maximum 4000 m *5

*3 Temperature applicable for a short time, e.g. in transit.

*4 2.9 m/s² or less for the FR-A840-04320(160K) / FR-F840-04320(185K) or higher.

*5 For the installation at an altitude above 1,000 m, derate the rated current 3% per 500 m.

*6 -10°C to +50°C for the FR-A842M-05080(250K) to 10160(500K).

⚠ Warning

- To avoid an electric shock hazard, insert the magnetic contactor (MC) between power source and inverter.
- Open the contact of MC and keep away from the inverter for discharging time (refer to your inverter's Instruction Manual for information) before performing any work on the inverter. And verify that the voltage on the bus capacitors has discharged before measuring the DC bus voltage between terminals P(+) and N(-) or at test points (refer to your inverter's Instruction Manual for locations). The voltage must be zero.

⚠ Caution

- In order to meet safety standards, a safety relay module compliant with ISO13849-1 safety category 3 or higher shall be used in conjunction with the FR-A800/F800 inverter (refer to [page 11](#)). In addition, all other components in the safety stop loop shall be 'safety approved' types.
- To avoid system faults, check the safety stop function at least once per year.
To comply with SIL 3, the safety stop function must be checked at least once in three months.
Also, check the safety stop function at system installation, any software changes, and parameter setting changes. For details, refer to [Chapter 4 TEST AND CHECKING FAILURE](#).

●Wiring

The safety related terminals are described in Table 4 and Table 5.

Table 4 Safety related terminals

Terminal symbol	Common	Terminal name	Terminal function description*2	Rating*1
S1	SIC	Safety stop input (Channel 1)	For input of safety stop channel 1 Between S1 and SIC OFF: In safety stop mode ON: Other than the safety stop mode	Input resistance: 4.7 kΩ, input current: 4 to 6 mADC (with 24 VDC input)
S2		Safety stop input (Channel 2)	For input of safety stop channel 2 Between S2 and SIC OFF: In safety stop mode ON: Other than the safety stop mode	
SIC	-	Safety stop input terminal common	Common terminal for terminal S1 and terminal S2	-
So (SO)	SOC	Safety monitor output (open collector output)	For output for failure detection and alarm (Open collector output) Between So (SO) and SOC OFF: Failure or alarm detected ON: No failure detected Note: Terminal SO (SO) cannot be used for safety signals in a safety system. Use terminal SO (SO) to output a fault and to prevent restarting of the inverter.	Permissible load: 24 VDC (27 VDC at maximum), 0.1 A (The voltage drop is 3.4 V at maximum while the signal is ON.)
SOC	-	Safety monitor output terminal common	Common terminal for terminal So (SO)	-

*1 Specifications for conforming to safety standards.

*2 ON: The transistor is conducted. OFF: The transistor is not conducted.

Table 5 Truth table of safety related signals

Input power	Internal safety circuit status	Input terminal*1, *2		Output terminal	Output signal *8, *9, *10	Inverter running status	Operation panel indication	
		S1	S2	So (SO)	SAFE		E.SAF*6	SA*7
OFF	—	—	—	OFF	OFF	Output shutoff (Safe state)	Not displayed	Not displayed
ON	Normal	ON	ON	ON*3	OFF	Drive enabled	Not displayed	Not displayed
	Normal	ON	OFF	OFF*4	OFF*4	Output shutoff (Safe state)	Displayed	Displayed
	Normal	OFF	ON	OFF*4	OFF*4	Output shutoff (Safe state)	Displayed	Displayed
	Normal	OFF	OFF	ON*3	ON*3	Output shutoff (Safe state)	Not displayed	Displayed
	Fault	ON	ON	OFF	OFF	Output shutoff (Safe state)	Displayed	Not displayed*5
	Fault	ON	OFF	OFF	OFF	Output shutoff (Safe state)	Displayed	Displayed
	Fault	OFF	ON	OFF	OFF	Output shutoff (Safe state)	Displayed	Displayed
	Fault	OFF	OFF	OFF	OFF	Output shutoff (Safe state)	Displayed	Displayed

*1 The terminal ON state shows that the terminal is conducted (the line is closed), and the OFF state shows that the terminal is not conducted (the line is open).

*2 When not using the safety stop function, short across terminals S1 and PC, S2 and PC, and SIC and SD to use the inverter. (In the initial status, terminals S1 and PC, S2 and PC, and SIC and SD are respectively shorted with shorting wires.)

*3 If any of the faults shown in the following table occurs, terminal So (SO) and the SAFE signal turn OFF.

Error definition	Operation panel indication	Error definition	Operation panel indication
Option fault	E.OPT	Overspeed occurrence	E.OS
Communication option fault	E.OP1 to E.OP3	Speed deviation excess detection	E.OSD
Internal storage device fault	E.PE6	Signal loss detection	E.ECT
Parameter storage device fault (control circuit board)	E.PE	Excessive position fault	E.OD
Retry count excess	E.RET	Encoder signal loss for orientation	E.ECA
Parameter storage device fault (main circuit board)	E.PE2	Brake sequence fault	E.MB1 to E.MB7
Operation panel power supply short circuit/ RS-485 terminals power supply short circuit	E.CTE	CPU fault	E.CPU
24 VDC power fault	E.P24		E.5 to E.7
Safety circuit fault	E.SAF	Encoder phase fault	E.EP
		Magnetic pole position unknown	E.MP
		Internal circuit fault	E.13

*4 When the internal safety circuit is operated normally (no faults occurs), terminal So (SO) and the SAFE signal remains ON until "E.SAF" is displayed. Terminal So (SO) and the SAFE signal turns OFF when "E.SAF" is displayed.

*5 "SA" is displayed when terminals S1 and S2 are identified as OFF due to a fault occurred in the internal safety circuit.

*6 If another fault occurs when the fault E.SAF occurs, the other fault indication may be displayed.

*7 If another warning occurs when the warning SA occurs, the other warning indication may be displayed.

*8 The ON/OFF state of the output signal is the one for the positive logic. The ON and OFF are reversed for the negative logic.

*9 To assign the function of the SAFE signal to an output terminal, set either value shown in the following table in any of **Pr.190 to Pr.196 (Output terminal function selection)**.

Output signal	Pr.190 to Pr.196 settings	
	Positive logic	Negative logic
SAFE	80	180

*10 The use of SAFE signal has not been certified for compliance with safety standards.

NOTE

- The response time from safety stop signal input to drive shutoff (safe state) is faster than 8 ms.
- Hold the ON or OFF status for 2 ms or longer to input signal to terminal S1 or S2. Signal input shorter than 2 ms is not recognized.

•Wiring and ferrule terminal specifications

Table 6 Wiring and Ferrule terminal specifications

Cable gauge (mm ²)	Ferrule terminal model*1	Crimping tool name*1
0.3	AI 0,34-10TQ	CRIMPFOX 6
0.5	AI 0,5-10WH	
0.75	AI 0,75-10GY	
1	AI 1-10RD	
1.25 / 1.5	AI 1,5-10BK	
0.75 (for two wires)	AI TWIN 2 X 0,75-10GY	

*1 Ferrule terminals and the tool are distributed by Phoenix Contact GmbH & Co. KG.

•Shorting wire

The shorting wire are installed between terminals S1/S2 and PC and between terminals SIC and SD in the initial status as shown in Figure 3.

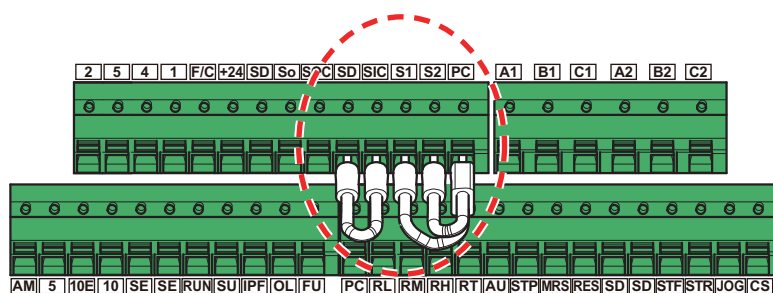
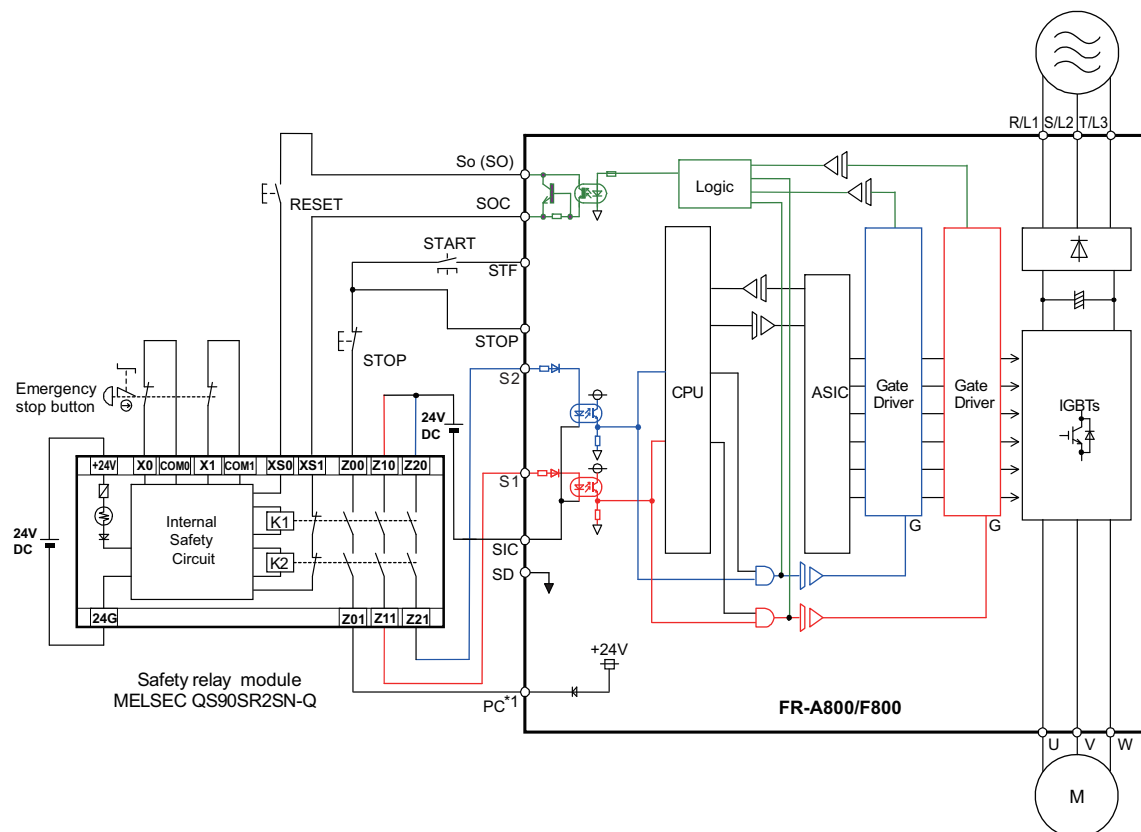


Figure 3 Shorting wire

Before connecting the wires for the safety stop function to terminals S1, S2, and SIC, remove the shorting wires.

3 EXAMPLE OF SAFETY SYSTEM CONFIGURATION

•FR-A800/F800 configuration example



*1 When the control logic is the sink logic, the common terminal is terminal SD.

Figure 4 Safety system example of the FR-A800/F800 inverter

NOTE

- When starting up the system operation, press the RESET switch to reset the safety stop function first, then turn ON the START switch to run the motor.
- In the above configuration, after resetting the of emergency stop button, the inverter will be in the safe-state until the RESET switch is pressed.

Caution

- To prevent restart of the inverter when the power is restored after a power failure, 3-wire connection is recommended for the START/STOP control. In case of 2-wire connection and using latching type switch to short between STF and SD/PC for starting, ensure the compliance with safety standards for the restarting when the inverter power is restored after a power failure.

•Multiple inverter configuration example

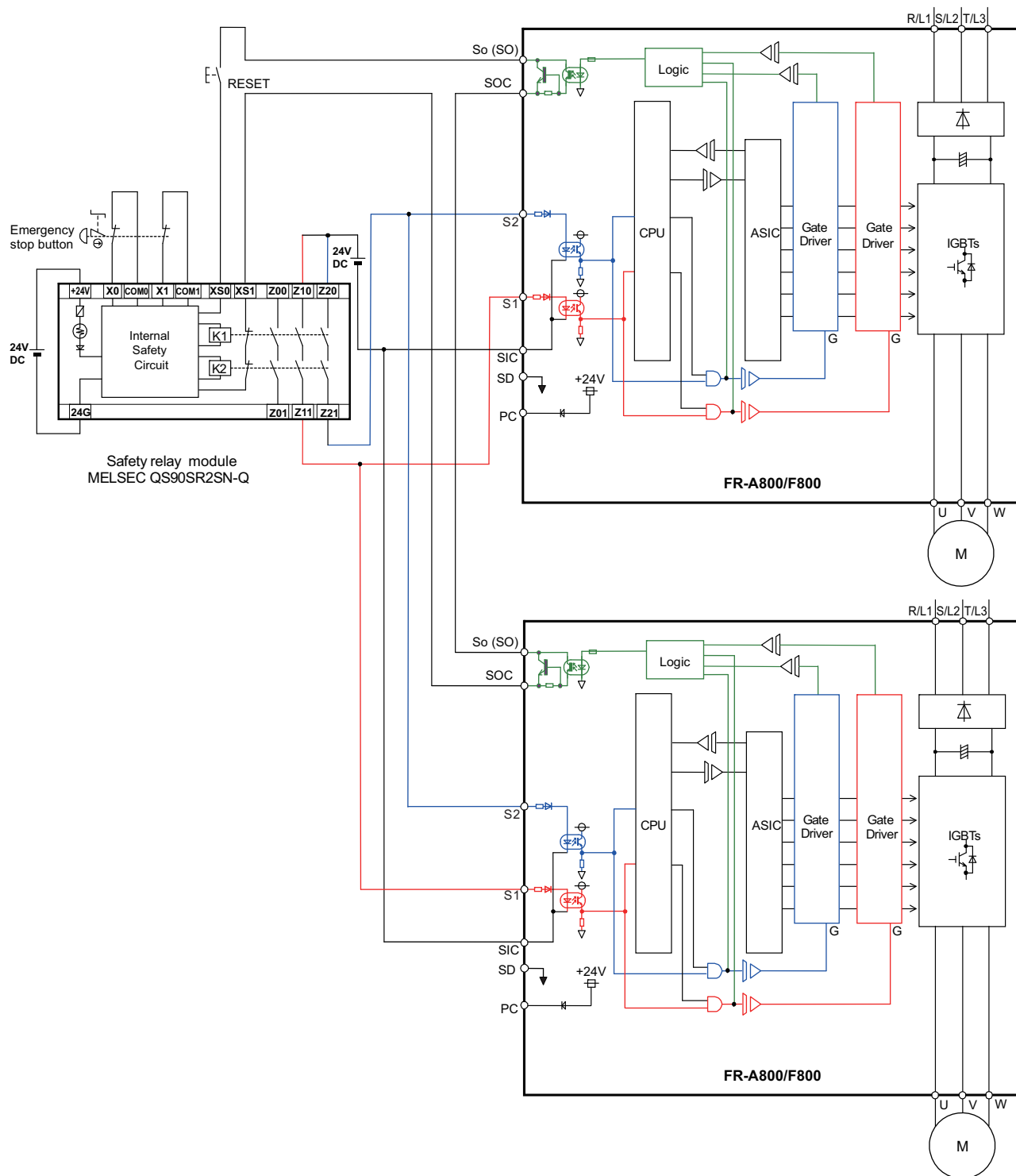


Figure 5 When using multiple safety stop function inverters (FR-A800/F800)

NOTE

- Some models cannot be used together because their control logics are different. Refer to the Safety Stop Function Manual of each model.

●Safety controller configuration example

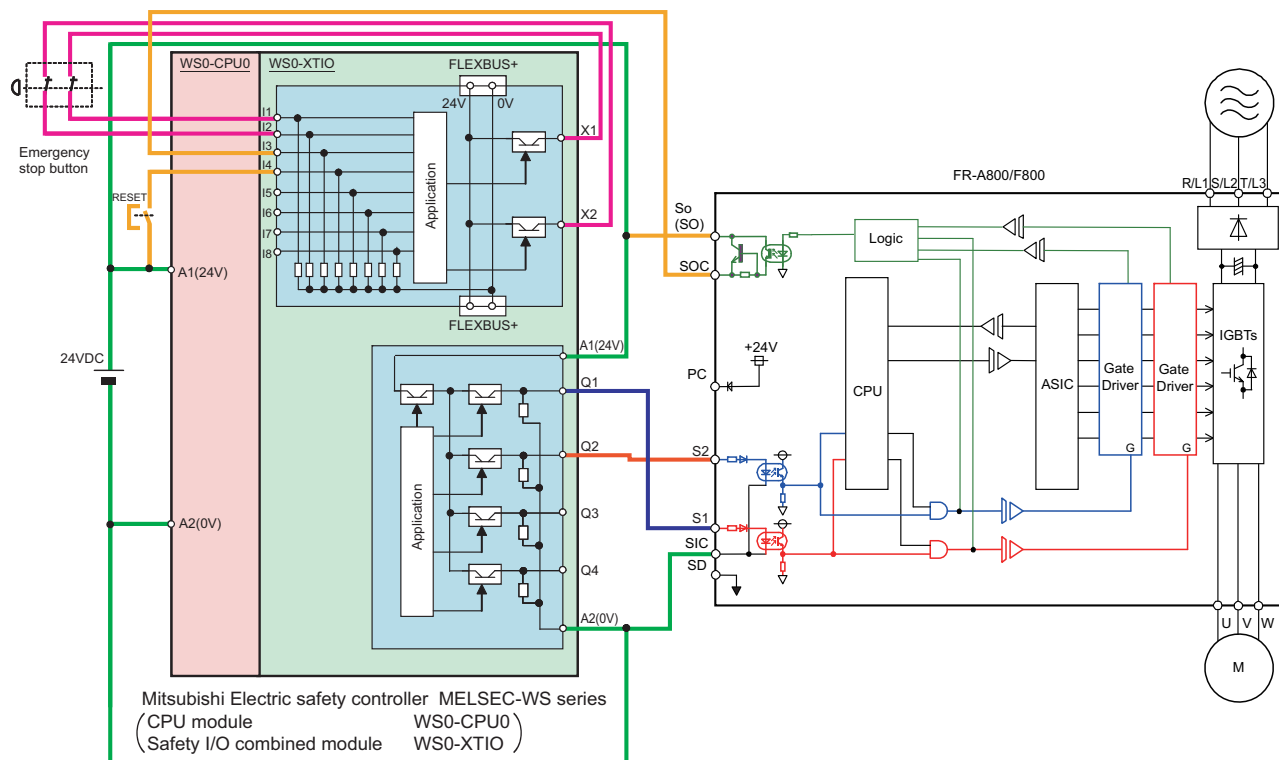


Figure 6 Safety system example of the FR-A800/F800 inverter

NOTE

- When starting up the system operation, press the RESET switch to reset the safety stop function first.
- In the above configuration, after resetting the emergency stop button, the inverter will be in the safe-state until the RESET switch is pressed.

4 TEST AND CHECKING FAILURE

Warning

When accessing the product, the following instructions must be followed:

- To avoid an electric shock hazard, disconnect the power supply and verify that the voltage on the bus capacitors has discharged.
- To avoid damage to the product due to static electricity, static electricity in your body must be discharged before touching the product (e.g. by using an Electrostatic Discharge (ESD) wrist strap).

Caution

- To avoid system faults, check the safety stop function at least once per year.
To comply with SIL 3, the safety stop function must be checked at least once in three months.
Also, check the safety stop function at system installation, any software changes, and parameter setting changes.

I/O status and inverter operation

The FR-A800/F800 inverter's safety related I/O status obeys the following truth table.

Table 7 Truth table of safety related signals

Input power	Internal safety circuit status	Input terminal*1, *2		Output terminal	Output signal *8,*9, *10	Inverter running status	Operation panel indication	
		S1	S2	So (SO)	SAFE		E.SAF*6	SA*7
OFF	—	—	—	OFF	OFF	Output shutoff (Safe state)	Not displayed	Not displayed
ON	Normal	ON	ON	ON*3	OFF	Drive enabled	Not displayed	Not displayed
	Normal	ON	OFF	OFF*4	OFF*4	Output shutoff (Safe state)	Displayed	Displayed
	Normal	OFF	ON	OFF*4	OFF*4	Output shutoff (Safe state)	Displayed	Displayed
	Normal	OFF	OFF	ON*3	ON*3	Output shutoff (Safe state)	Not displayed	Displayed
	Fault	ON	ON	OFF	OFF	Output shutoff (Safe state)	Displayed	Not displayed*5
	Fault	ON	OFF	OFF	OFF	Output shutoff (Safe state)	Displayed	Displayed
	Fault	OFF	ON	OFF	OFF	Output shutoff (Safe state)	Displayed	Displayed
	Fault	OFF	OFF	OFF	OFF	Output shutoff (Safe state)	Displayed	Displayed

*1 The terminal ON state shows that the terminal is conducted (the line is closed), and the OFF state shows that the terminal is not conducted (the line is open).

*2 When not using the safety stop function, short across terminals S1 and PC, S2 and PC, and SIC and SD to use the inverter. (In the initial status, terminals S1 and PC, S2 and PC, and SIC and SD are respectively shorted with shorting wires.)

*3 If any of the faults shown in the following table occurs, terminal So (SO) and the SAFE signal turn OFF.

Error definition	Operation panel indication	Error definition	Operation panel indication
Option fault.	E.OPT	Overspeed occurrence	E.OS
Communication option fault	E.OP1 to E.OP3	Speed deviation excess detection	E.OSD
Internal storage device fault	E.PE6	Signal loss detection	E.ECT
Parameter storage device fault (control circuit board)	E.PE	Excessive position fault	E.OD
Retry count excess	E.RET	Encoder signal loss for orientation	E.ECA
Parameter storage device fault (main circuit board)	E.PE2	Brake sequence fault	E.MB1 to E.MB7
Operation panel power supply short circuit/RS-485 terminals power supply short circuit	E.CTE	CPU fault	E.CPU
24 VDC power fault	E.P24	Encoder phase fault	E.5 to E.7
Safety circuit fault	E.SAF	Magnetic pole position unknown	E.MP
		Internal circuit fault	E.13

- *4 When the internal safety circuit is operated normally (no faults occurs), terminal So (SO) and the SAFE signal remains ON until "E.SAF" is displayed. Terminal So (SO) and the SAFE signal turns OFF when "E.SAF" is displayed.
- *5 "SA" is displayed when terminals S1 and S2 are identified as OFF due to a fault occurred in the internal safety circuit.
- *6 If another fault occurs when the fault E.SAF occurs, the other fault indication may be displayed.
- *7 If another warning occurs when the warning SA occurs, the other warning indication may be displayed.
- *8 The ON/OFF state of the output signal is the one for the positive logic. The ON and OFF are reversed for the negative logic.
- *9 To assign the function of the SAFE signal to an output terminal, set either value shown in the following table in any of **Pr.190 to Pr.196 (Output terminal function selection)**.

Output signal	Pr.190 to Pr.196 settings	
	Positive logic	Negative logic
SAFE	80	180

- *10 The use of SAFE signal has not been certified for compliance with safety standards.



- The response time from safety stop signal input to drive shutoff (safe state) is faster than 8 ms.
- Hold the ON or OFF status for 2 ms or longer to input signal to terminal S1 or S2. Signal input shorter than 2 ms is not recognized.

Diagnostic

If a failure is detected, the FR-A800/F800 inverter outputs a fault signal and 'E.SAF' is indicated at the display. When the FR-A800/F800 inverter outputs a fault signal, take following actions.

- 1) Check that the input signal logic is the same between S1-SIC and S2-SIC. If these are different, correct the input signal and reset the FR-A800/F800 inverter.
- 2) Disconnect the wires from terminals S1, S2, and SIC, then reset or turn OFF and ON the power. If the 'SA' is indicated on the operation panel, there is a failure in the system except for the FR-A800/F800 inverter. When 'E.SAF' is indicated and a fault signal is output, a fault may be occurring in the FR-A800/F800 inverter.

Self diagnostic test

The FR-A800/F800 inverter has the self-diagnostic test function at power-ON.

If the FR-A800/F800 inverter outputs a fault signal (SA, E.SAF) at power-ON, take the action described above.

Operation check procedure

Check the operation of the safety stop function as follows.

- 1) Remove the inverter front cover. (Refer to the Instruction Manual for removing the front cover.)
- 2) Check the manufacturer setting switches (SW5 and SW6 in Figure 8), if provided, to ensure they are in their initial positions. Depending on the inverter model and manufactured date, there is no switch.
- 3) Change and check the I/O state between S1-SIC and S2-SIC shown in Table 7.
- 4) If the inverter operation differs from the one shown in Table 7, the FR-A800/F800 may have a fault.
- 5) If the inverter operates as described in Table 7, check the system performance. Press the emergency switch, press the start/restart button while a failure is detected (So (SO) -SOC opened), and so on.
- 6) Finally clear the fault history of the FR-A800/F800 inverter (see the Instruction Manual for how to clear the fault history).

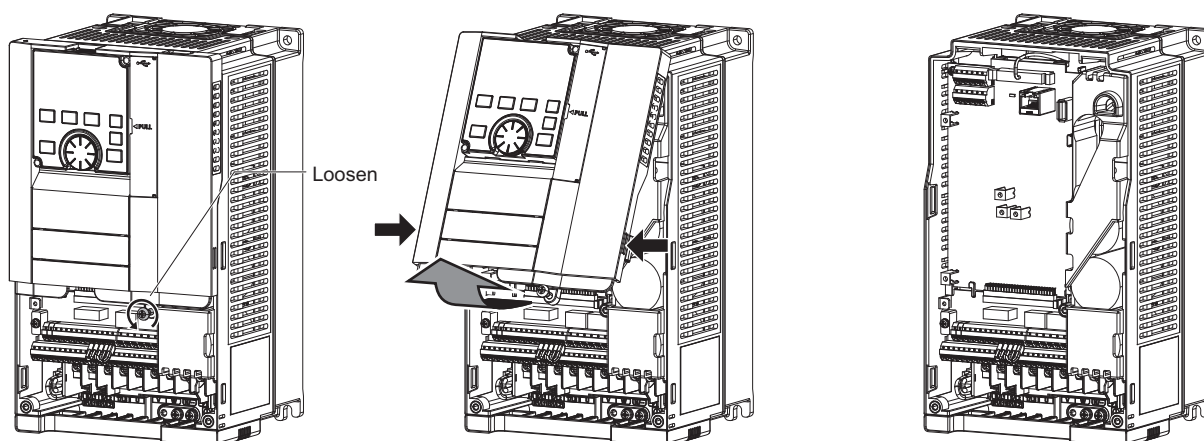


Figure 7 Removal of the front cover (FR-A820-01540(30K) or lower, FR-A840-00770(30K) or lower)

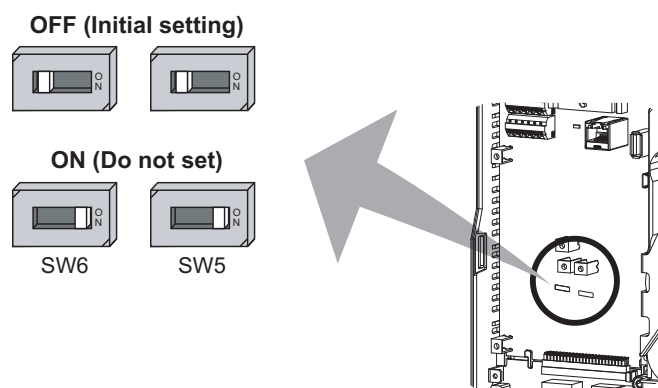


Figure 8 Manufacture setting switches

5 SAFETY PARAMETERS OF FR-A800/F800

The safety parameters of the FR-A800/F800 inverter are depicted as follows.

Table 8 Safety parameters of FR-A800/F800

Parameter	Value	
	Safety Integrity Level (SIL) 2	Safety Integrity Level (SIL) 3
PFD _{AVG}	6.10×10^{-4}	6.10×10^{-4}
PFH _d	6.90×10^{-9}	6.90×10^{-9}
PL	d	e
MTTF _d	600 years	100 years
DC _{AVG}	60%	90%

REVISIONS

Revision Date	Manual Number	Revision
Apr. 2013	BCN-A23228-001(E)	First edition
Jun. 2013	BCN-A23228-001-A(E)	<div>Edited</div> <ul style="list-style-type: none"> Multiple inverter configuration example
Jul. 2014	BCN-A23228-001-B(E)	Compatibility with the FR-F800 series
May 2016	BCN-A23228-001-C(E)	<div>Added</div> <ul style="list-style-type: none"> SAFE signal (2. INSTALLATION AND WIRING, 4. TEST AND CHECKING FAILURE) <div>Edited</div> <ul style="list-style-type: none"> 5. SAFETY PARAMETERS OF FR-A800/F800
Apr. 2018	BCN-A23228-001-D(E)	<div>Added</div> <ul style="list-style-type: none"> Safety Integrity Level (SIL) 3
Mar. 2023	BCN-A23228-001-E(E)	<div>Added</div> <ul style="list-style-type: none"> FR-A800-R2R, FR-A800-ELV and FR-A800M inverters
Oct. 2023	BCN-A23228-001-F(E)	<div>Edited</div> <ul style="list-style-type: none"> Functional safety standards
Nov. 2023	BCN-A23228-001-G(E)	<div>Edited</div> <ul style="list-style-type: none"> Functional safety standards
Feb. 2025	BCN-A23228-001-H(E)	<div>Added</div> <ul style="list-style-type: none"> FR-A802M
Jan. 2026	BCN-A23228-001-K(E)	<div>Edited</div> <ul style="list-style-type: none"> TEST AND CHECKING FAILURE

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