MITSUBISHI ELECTRIC

GOT2000/GOT1000 Series A-Bus Bus Connection Unit

User's Manual

GT15-ABUS
GT15-ABUS2

Thank you for choosing Mitsubishi Electric Graphic Operation Terminal (GOT).

Prior to use, please read both this manual and detailed manual thoroughly to fully understand the product.

MODEL	GT15-ABUS-U
IB(NA)-0800741-A(2601)MEE	

© 2026 MITSUBISHI ELECTRIC CORPORATION

●SAFETY PRECAUTIONS●

(Always read these precautions before using this equipment.)
Before using this product, please read this manual and the relevant manuals introduced in this manual carefully and pay full attention to safety to handle the product correctly. The precautions given in this manual are concerned with this product. In this manual, the safety precautions are ranked as "WARNING" and "CAUTION".

⚠WARNING	Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.
⚠ CAUTION	Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight personal injury or physical damage.

Note that the ⚠ CAUTION level may lead to a serious accident according to the circumstances. Always follow the precautions of both levels because they are important to personal safety.
Please save this manual to make it accessible when required and always forward it to the end user.

[DESIGN PRECAUTIONS]

⚠ CAUTION

- Do not bunch the control wires or communication cables with the main circuit or power wires, or lay them close to each other. As a guide, separate the lines by a distance of at least 100mm (3.94 inch) otherwise malfunctions may occur due to noise.

[INSTALLATION PRECAUTIONS]

⚠WARNING

- Before mounting or dismounting this unit to or from the GOT, always shut off GOT power externally in all phases.
- Not doing so can cause a unit failure or malfunction.

⚠ CAUTION

- Use this unit in the environment that satisfies the general specifications described in the User's Manual for the GOT used. Not doing so can cause an electric shock, fire, malfunction or product damage or deterioration.
- When installing this unit to the GOT, fit it to the connection interface of the GOT and tighten the mounting screws in the specified torque range (0.36 N•m to 0.48 N•m) with a Phillips-head screwdriver No.2. Undertightening can cause a drop, failure or malfunction. Overtightening can cause a drop, failure or malfunction due to screw or unit damage.

[WIRING PRECAUTIONS]

⚠WARNING

- Before connecting the Bus connection cable to this unit, always shut off GOT power and PLC CPU power externally in all phases. Not doing so can cause a malfunction.

⚠ CAUTION

- Insert and fit the bus connection cable into the connector of the unit to be connected until it "clicks". After fitting, check for lift which can cause a malfunction due to a connection fault.

[STARTUP AND MAINTENANCE PRECAUTIONS]

⚠WARNING

- Before starting cleaning, always shut off GOT power externally in all phases. Not doing so can cause a unit failure or malfunction.

⚠ CAUTION

- Do not disassemble or modify any unit.
  This will cause failure, malfunction, injuries, or fire.
- Do not touch the conductive areas and electronic parts of this unit directly. Doing so can cause a unit malfunction or failure.
- Always secure the cables connected to the unit, e.g. run them in conduits or clamp them.Not doing so can cause unit or cable damage due to dangling, moved or accidentally pulled cables or can cause a malfunction due to a cable contact fault.
- Do not hold the cable part when unplugging any cable connected to the unit. Doing so can cause unit or cable damage or a malfunction due to a cable contact fault.
- Always make sure to touch the grounded metal to discharge the electricity charged in the body, etc., before touching the unit. Failure to do so may cause a failure or malfunctions of the unit.

[DISPOSAL PRECAUTIONS]

⚠ CAUTION

- Dispose of this product as industrial waste.

[TRANSPORTATION PRECAUTIONS]

⚠ CAUTION

- Make sure to transport the GOT main unit and/or relevant unit(s) in the manner they will not be exposed to the impact exceeding the impact resistance described in the general specifications of the User's Manual for the GOT used, as they are precision devices. Failure to do so may cause the unit to fail.
  Check if the unit operates correctly after transportation.

[TRANSPORTATION PRECAUTIONS]

⚠ CAUTION

- When fumigants that contain halogen materials such as fluorine, chlorine, bromine, and iodine are used for disinfecting and protecting wooden packaging from insects, they cause malfunction when entering our products.Please take necessary precautions to ensure that remaining materials from fumigant do not enter our products, or treat packaging with methods other than fumigation (heat method).Additionally, disinfect and protect wood from insects before packing products.

Manual

The following shows manuals relevant to this product.

Manual name	Manual number
GOT2000 Series User's Manual (Hardware) (Sold separately)	SH-081194ENG
GOT2000 Series Connection Manual (Mitsubishi Products) For GT Works3 Version1 (Sold separately)	SH-081197ENG
GT16 User's Manual (Hardware)	SH-080928ENG
GT15 User's Manual	SH-080528ENG
GOT1000 Series Connection Manual (Mitsubishi Products) for GT Works3	SH-080868ENG

For the latest e-Manuals and PDF manuals, consult your local sales office.

Compliance with the EMC and Low Voltage Directives

To configure a system meeting the requirements of the EMC and Low Voltage Directives when incorporating the Mitsubishi GOT (EMC and Low Voltage Directives compliant) into other machinery or equipment, refer to "EMC AND LOW VOLTAGE DIRECTIVES" of the General Description included with the GOT used.
The CE mark, indicating compliance with the EMC and Low Voltage Directives, is printed on the rating plate of the GOT.

Referenced Standard

GB/T 15969.2 (Requirement of Chinese standardized law)

Packing List

The following items are included.

Model	Product	Quantity
GT15-ABUS	Bus connection unit	1
	Mounting screws set (2 screws, 2 stickers)	1
	GOT2000/GOT1000 Series A-Bus Bus Connection Unit User's Manual (This manual)	1
GT15-ABUS2	Bus connection unit	1
	Mounting screws set (2 screws, 2 stickers)	2
	Extension interface relay board	1
	GOT2000/GOT1000 Series A-Bus Bus Connection Unit User's Manual (This manual)	1

1. OVERVIEW

This user's manual describes the GOT2000/GOT1000 series bus connection unit (hereinafter referred to as the bus connection unit).
Use the bus connection unit for making bus connection of the GOT.
Refer to the User's Manual for the GOT used for the applicable GOT.

2. SPECIFICATIONS

The performance specifications of the bus connection unit are indicated below.
The general specifications of the bus connection unit are the same as those of the GOT.
Refer to the User's Manual for the GOT used for the general specifications of the GOT.

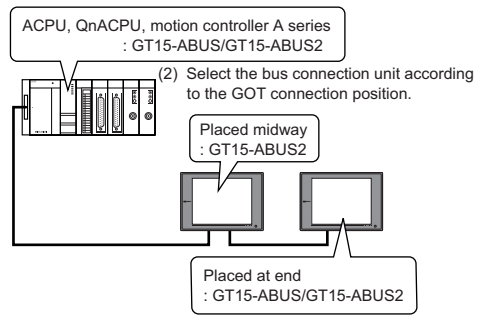
Item		GT15-ABUS	GT15-ABUS2
Interface		QnA/ACPU bus connection	
Connector	IN	1	1
	OUT	-	1
I/O occupied points		32 points (I/O assignment: Special 32 points)	
Internal current consumption (5VDC)*		0.12A	0.12A
Weight		0.13kg (0.29lb)	0.14kg (0.31lb)

* When the GOT power is on, the internal current consumption is included in the current consumption of the GOT.
When the GOT power is off, the internal current is supplied from the power supply of the PLC system.

Select the used bus connection unit according to the connection target and connection position.

<Bus connection unit selection example>

(1)Select the bus connection unit according to the connection target.

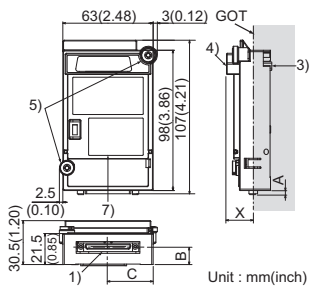


When using the bus connection, make the communication settings to perform communication between the GOT and PLC. For the details of the bus connection, refer to the GOT2000 or GOT1000 Series Connection Manual (Mitsubishi Products).

When using bus connection unit, use a standard monitor OS and communication driver of GT Designer2 Version2.15R or later.
With a standard monitor OS and communication driver of an older version, the GOT has cannot recognize the unit to perform monitoring.

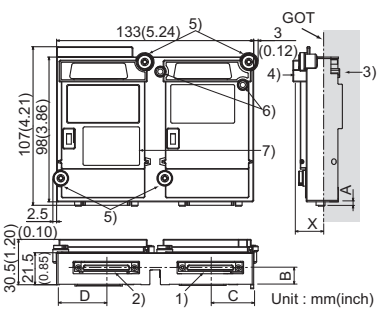
3. PART NAMES AND EXTERNAL DIMENSIONS

(1)GT15-ABUS



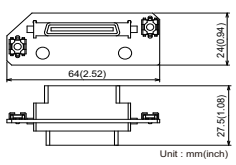
Unit : mm(inch)

(2)GT15-ABUS2



Unit : mm(inch)

Extension interface relay board



Unit : mm(inch)

Model	A	B	C	D
GT15- ABUS	4.5 (0.18)	15 (0.59)	29.5 (1.16)	-
GT15- ABUS2	4.5 (0.18)	11 (0.43)	31 (1.22)	31 (1.22)

Unit: mm (inch)

Dimensions of X when the bus connection unit is mounted to the GOT

GOT	GT27	GT25	GT16	GT15
15”	23 (0.91)	-	19.5 (0.77)	21 (0.83)
12.1”	23 (0.91)	23 (0.91)	18 (0.71)	18 (0.71)
10.4”	23 (0.91)	23 (0.91)	21 (0.83)	21 (0.83)
8.4”	23 (0.91)	23 (0.91)	23 (0.91)	23 (0.91)
5.7”	23 (0.91)	-	23 (0.91)	23 (0.91)

Unit: mm (inch)

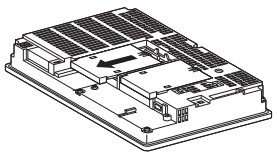
No.	Name	Description
1)	Bus connector (IN side)	Connector for connecting the bus connection cable (IN side)
2)	Bus connector (OUT side)	Connector for connecting the bus connection cable (OUT side)
3)	Interface connector	Extension connector installed to a front extension unit or the GOT
4)	Extension connector	Extension connector to which a back extension unit is installed
5)	Mounting screw	Mounting screws fixed with a front extension unit or GOT
6)	Board fixing screw	Screw for fixing the extension interface relay board
7)	Rating plate	-

4. INSTALLATION PROCEDURE

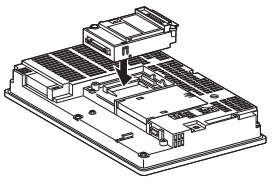
The installation procedure for the bus connection unit is explained using the GT1575.

(1)GT15-ABUS

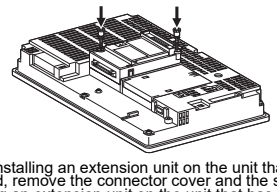
1) Power off the GOT.
2) Remove one extension unit cover of the GOT.



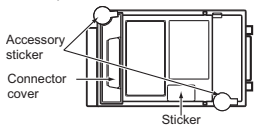
3) Fit the bus connection unit in the GOT case.



4) Fasten the bus connection unit by tightening its mounting screws (2 places) with tightening torgue 0.36 to 0.48 N•m.

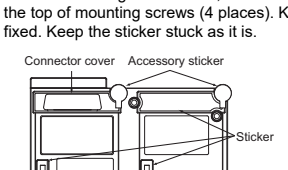


5) When installing an extension unit on the unit that has been installed, remove the connector cover and the sticker. When not installing an extension unit on the unit that has been installed, in order to avoid receiving electrostatic, stick accessory stickers to cover the top of mounting screws (2 places). Keep the connector cover fixed. Keep the sticker stuck as it is.

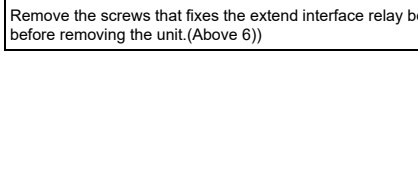


(2)GT15-ABUS2

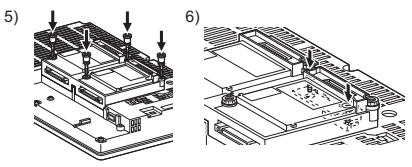
1) Power off the GOT.
2) Remove two extension unit covers of the GOT.



3) Attach the extend interface relay board to the extend I/F-2 side on the GOT. After the installation, detach the connector cover from the extend inter face relay board.
   For the following GOT types, the extension interface relay board is not needed.
   - GT1655, GT155□ of the GOT1000 series
   - GT27, GT25 of the GOT2000 series
4) Fit the bus connection unit in the GOT case.



5) Fasten the bus connection unit by tightening its mounting screws (4 places) with tightening torgue 0.36 to 0.48 N•m.
6) Fasten the bus connection unit by tightening the board fixing screws (2 places) with the tightening torque of 0.36 to 0.48 N•m.



7) When installing an extension unit on the unit that has been installed, remove the connector cover and the sticker. When not installing an extension unit on the unit that has been installed, in order to avoid receiving electrostatic, stick accessory stickers to cover the top of mounting screws (4 places). Keep the connector cover fixed. Keep the sticker stuck as it is.

Point

Remove the screws that fixes the extend interface relay board before removing the unit.(Above 6))

Warranty

Mitsubishi Electric will not be held liable for damage caused by factors found not to be the cause of Mitsubishi Electric; machine damage or lost profits caused by faults in the Mitsubishi Electric products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi Electric; damages to products other than Mitsubishi Electric products; and to other duties.

⚠For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi Electric.
- This product has been manufactured under strict quality control. However, when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

Sales office/Tel

Americas

Mitsubishi Electric Automation, Inc.
500 Corporate Woods Parkway, Vernon Hills, IL 60061, U.S.A.
Tel: +1-847-478-2100

Mitsubishi Electric do Brasil Comercio e Servicos Ltda.
Avenida Adelino Cardana, 293, 21 andar, Bethaville, Barueri SP, Brazil
Tel: +55-11-4689-3000

Mitsubishi Electric Automation, Inc. Mexico Branch
Boulevard Miguel de Cervantes Saavedra 301, Torre Norte Piso 5, Ampliacion Granada, Miguel Hidalgo, Ciudad de Mexico, Mexico, C.P.11520
Tel: +52-55-3067-7512

Europe

Mitsubishi Electric Europe B.V. German Branch
Mitsubishi-Electric-Platz 1, 40882 Ratingen, Germany
Tel: +49-2102-486-0

Mitsubishi Electric Europe B.V. UK Branch
Travellers Lane, UK-Hatfield, Hertfordshire, AL10 8XB, U.K.
Tel: +44-1707-28-8780

Mitsubishi Electric Europe B.V. Italian Branch
Centro Direzionale Colleoni - Palazzo Sirio, Viale Colleoni 7, 20864 Agrate Brianza (MB), Italy
Tel: +39-039-60531

Mitsubishi Electric Europe B.V. Spanish Branch
Carretera de Rubi, 76-80-Apdo. 420, E-08190 Sant Cugat del Valles (Barcelona), Spain
Tel: +34-935-65-3131

Mitsubishi Electric Europe B.V. French Branch
25, Boulevard des Bouvets, 92741 Nanterre Cedex, France
Tel: +33-1-55-68-55-68

Mitsubishi Electric Europe B.V. Czech Branch
Pekarska 621/7, 155 00 Praha 5, Czech Republic
Tel: +420-255 719 200

Mitsubishi Electric Turkey A.S. Umraniye Branch
Serifali Mahallesi Nutuk Sokak No:5, TR-34775 Umraniye / Istanbul, Turkey
Tel: +90-216-526-3990

Mitsubishi Electric Europe B.V. Polish Branch
ul. Krakowska 48, 32-083 Balice, Poland
Tel: +48-12-347-65-00

Africa

Adroit Technologies
20 Waterford Office Park, 189 Witkoppen Road, Fourways, South Africa
Tel: +27-11-658-8100

Asia-Pacific

Mitsubishi Electric Automation (China) Ltd.
Mitsubishi Electric Automation Center, No.1386 Hongqiao Road, Shanghai, China
Tel: +86-21-2322-3030

SETSUYO ENTERPRISE CO., LTD.
6F, No.105, Wugong 3rd Road, Wugu District, New Taipei City 24889, Taiwan
Tel: +886-2-2299-2499

Mitsubishi Electric Automation Korea Co., Ltd.
7F to 9F, Gangseo Hangang Xi-tower A, 401, Yangcheon-ro, Gangseo-Gu, Seoul 07528, Korea
Tel: +82-2-3660-9569

Mitsubishi Electric Asia Pte. Ltd.
307 Alexandra Road, Mitsubishi Electric Building, Singapore 159943
Tel: +65-6473-2308

Mitsubishi Electric Factory Automation (Thailand) Co., Ltd.
12th Floor, SV.City Building, Office Tower 1, No. 896/19 and 20 Rama 3 Road, Kwaeng Bangpongpang, Khet Yannawa, Bangkok 10120, Thailand
Tel: +66-2682-6522 to 31

PT. Mitsubishi Electric Indonesia
Gedung Jaya 8th Floor, JL. MH. Thamrin No.12, Jakarta Pusat 10340, Indonesia
Tel: +62-21 3192-6461

Mitsubishi Electric Vietnam Company Limited
11th & 12th Floor, Viettel Tower B, 285 Cach Mang Thang 8 Street, Ward 12, District 10, Ho Chi Minh City, Vietnam.
Tel: +84-28-3910-5945

Mitsubishi Electric India Pvt. Ltd. Pune Branch
Emerald House, EL-3, J Block, M.I.D.C., Bhosari, Pune - 411026, Maharashtra, India
Tel: +91-20-2710-2000

MITSUBISHI ELECTRIC AUSTRALIA PTY. LTD.
348 Victoria Road, P.O. Box 11, Rydalmere, N.S.W 2116, Australia
Tel: +61-2-9684-7777

MITSUBISHI ELECTRIC CORPORATION
HEAD OFFICE: TOKYO BLDG., 2-7-3, MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN
NAGOYA WORKS: 1-14, YADA-MINAMI 5-CHOME, HIGASHI-KU, NAGOYA 461-8670, JAPAN

When exported from Japan, this manual does not require application to the Ministry of Economy, Trade and Industry for service transaction permission.

Specifications subject to change without notice.
Printed in Japan, January 2026.